

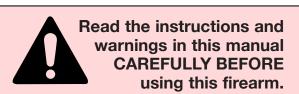
Safety & Instruction Manual



Muzzleloading Rifle



WARNING: Black Powder or an approved Black Powder substitute such as Pyrodex® are the only propellant powders that are safe to use in a muzzleloading firearm.



SHOCK WAVE® is a registered trademark of Vista Outdoor.

THOMPSON/CENTER ARMS
2100 Roosevelt Avenue · Springfield, MA 01104
Toll Free Phone (866) 730-1614
www.tcarms.com

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WARNING



READ THESE
INSTRUCTIONS AND
WARNINGS CAREFULLY.
BE SURE YOU UNDERSTAND
THESE INSTRUCTIONS AND WARNINGS BEFORE USING THIS FIREARM.
FAILURE TO READ THESE INSTRUCTIONS AND TO FOLLOW THESE WARNINGS MAY RESULT IN SERIOUS INJURY
OR DEATH TO YOU AND OTHERS
AND DAMAGE TO PROPERTY

This SAFETY & INSTRUCTION MANUAL should always accompany this firearm and be transferred with it upon change of ownership or when the firearm is presented to another person.

Always keep your firearm pointed in a safe direction. Never point a firearm at anything you do not intend to shoot.

If you don't have a manual, printed copies are available free upon request by contacting the factory at the address below. They are also available via download from the company's web site shown below.

THOMPSON/CENTER ARMS
• CUSTOMER SUPPORT •

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YOUR SAFETY RESPONSIBILITIES

SAFETY IS YOUR NUMBER ONE RESPONSIBILITY!!!!

- · At home, in the field, at the range, or anywhere, the first concern of every firearm owner should be safety. Apply the following safety rules in every situation, with any kind of firearm. If you feel uncertain about any operational aspects of your firearm, please contact Thompson/Center before proceeding with its operation.
- · If you are unfamiliar with firearms you should seek formal training before using your rifle.

WARNING: YOU MUST FOLLOW ALL OF THESE SAFETY RULES TO ENSURE THE SAFE USE OF YOUR FIREARM. THE FAILURE TO FOLLOW THE INSTRUCTIONS AND WARNINGS IN THIS MANUAL COULD CAUSE SERIOUS PER-SONAL INJURY OR DEATH TO YOU OR OTHERS AND DAMAGE TO PROPERTY.

· As a firearm owner, you accept a demanding responsibility. How seriously you take this responsibility can be the difference between life and death. There is no excuse for careless or abusive handling of your firearm. At all times handle your firearm with intense respect for its power and potential danger.



- ALWAYS KEEP YOUR FIREARM POINTED IN A SAFE **DIRECTION.** Never point a firearm at anyone or anything you do not intend to shoot whether or not it is loaded. This is particularly important when loading, unloading, or field stripping the rifle. ALWAYS control the direction of the firearm.
- ALWAYS TREAT EVERY FIREARM AS IF IT IS LOADED AND WILL FIRE. Do not take anyone's word that the firearm is uncharged or unprimed - always check for yourself. Never pass your firearm to another person until the action is open and/or on safe, and you visually check that it is uncharged and unprimed. Keep your muzzleloading firearm uncharged and unprimed and safely stored when not in use.
- NEVER PLACE YOUR FINGER INSIDE THE TRIGGER **GUARD OR ON THE TRIGGER UNLESS YOU INTEND TO** FIRE. Ensure that other objects do not touch the trigger.
- · ALWAYS BE SURE OF YOUR TARGET AND WHAT IS BEYOND IT. Always be sure of where the bullet will strike and shoot only where there is a safe back stop free of obstructions, water or other surfaces which can cause ricochets. Be sure your bullet will stop behind your target. Bullets can glance off many surfaces like rocks or the surface of water and travel in unpredictable directions with considerable velocity. Do not fire randomly into the sky.
- **NEVER CROSS OBSTACLES SUCH AS FENCES OR** STREAMS WITH A CHARGED OR PRIMED MUZZLELOAD-ING FIREARM. Always make certain your muzzleloading firearm is unprimed before crossing a fence, climbing a tree, jumping a ditch or negotiating other obstacles.
- · SAFE FIREARM HANDLING IS YOUR PERSONAL RESPON-SIBILITY AT ALL TIMES. Firearms can be dangerous and can cause serious injury or death if they are misused or used inappropriately. Safety must be the prime consideration of any one who owns or handles firearms. Accidents are the result of violating the rules of safe firearm handling and common sense. Firearm safety training is available. Contact your firearms dealer, law enforcement agency, local sportsman's club, the NRA, etc. for availability.
- · YOU ARE RESPONSIBLE FOR THE FIREARM AT ALL TIMES. In owning a firearm, you must undertake full-time responsibility for your firearm's safety and security. You must protect yourself and all others against injury or death from misuse of the firearm 24 hours a day.
- · FIREARM SECURITY IS YOUR RESPONSIBILITY. You must secure firearms safely from children and/or unauthorized users. Your firearm should always be kept unloaded and locked when not in use. Never assume that the use of a lock is sufficient to safely secure your firearm. You must always evaluate your personal situation and employ the security systems that meet your needs and prevent children and unauthorized users from gaining access to your firearm.





- APPROPRIATE USE FOR YOUR FIREARM MEANS USING YOUR FIREARM FOR LEGAL PURPOSES. For example target shooting, hunting and lawful resistance of deadly criminal force. It is your responsibility to ensure that you are in compliance with all applicable laws and ordinances regarding the use of your firearm.
- · NEVER RELY ON MECHANICAL FEATURES ALONE. Only your safe firearm-handling habits will ensure the safe use of your firearm. This is your responsibility.
- · ALWAYS SAFELY STORE AND SECURE YOUR FIREARM. Safe and secure storage of your firearm is one of your most important responsibilities. It is a full-time responsibility. You must always secure your firearm, ammunition, and loading components separately so that they are not accessible to children and/or other unauthorized persons.
- NEVER KEEP AMMUNITION AND LOADING COMPO-NENTS IN THE SAME LOCATION AS THE FIREARM. Store each in a separate and secure place.
- ALWAYS WEAR EYE PROTECTION THAT IS SPECIFIED FOR USE WITH FIREARMS every time you handle your firearm for cleaning and maintenance.
- ALWAYS WEAR EYE AND HEARING PROTECTION THAT IS SPECIFIED FOR USE WITH FIREARMS every time you discharge your firearm. Make sure others in the vicinity of where you will be shooting do so as well.
- NEVER USE ALCOHOL OR DRUGS BEFORE OR WHILE SHOOTING. Do not use your firearm if you are on any medication which impairs, even slightly, your mental or physical ability.
- ALWAYS HAVE ADEQUATE VENTILATION. Discharging firearms in poorly ventilated areas, cleaning firearms, or handling ammunition and loading components may result in exposure to lead and other substances known to cause birth defects, reproductive harm, and other serious physical injury. Review the warnings and labels for all ammunition, loading components, and cleaning products carefully. Wash hands thoroughly after exposure.
- BEFORE HANDLING ANY FIREARM, UNDERSTAND ITS **OPERATION.** Not all firearms are the same. Familiarize yourself with the mechanical features of any firearm you intend to use. If you feel uncertain about any operational aspects of your firearm, please contact Thompson/Center before proceeding with its operation.
- NEVER ALLOW A FIREARM TO BE USED BY INDIVIDUALS WHO DO NOT UNDERSTAND ITS SAFE OPERATION OR HAVE NOT READ THESE FIREARM SAFETY RULES.



- ALWAYS USE THE CORRECT COMBINATION OF LOAD COMPONENTS FOR YOUR PARTICULAR MUZZLELOAD-**ING FIREARM** as detailed in this manual.
- BE CERTAIN THE BARREL IS CLEAR OF OBSTRUCTIONS BEFORE SHOOTING. Mud, water, snow or other objects may inadvertently lodge in the barrel bore. A small obstruction can cause a dangerous increase in pressure and may damage your firearm and cause injury to yourself and others.
- BE SURE ALL ACCESSORIES, SUCH AS HOLSTERS, GRIPS, SLINGS, SCOPES AND OTHER ACCESSORIES ARE **COMPATIBLE** with the firearm and that the accessories do not interfere with safe operation. It is your responsibility to understand and follow all of the instructions in this manual, as well as those which may be supplied with your ammunition and loading components and any accessory.
- · NEVER DISASSEMBLE YOUR FIREARM beyond the procedures outlined in this manual. Improper disassembly or re-assembly of your firearm may be dangerous and can lead to serious injury or death.
- · NEVER MANIPULATE, ADJUST OR CHANGE ANY OF THE INTERNAL COMPONENTS OF YOUR FIREARM UNLESS SPECIFICALLY INSTRUCTED TO DO SO IN THIS MANUAL Improper manipulation of any other internal component may affect the safety and reliability of your firearm and may cause serious injury or death.
- NEVER ALLOW ANY ALTERATION OR REPLACEMENT OF PARTS IN YOUR THOMPSON/CENTER FIREARM UNLESS PERFORMED BY A QUALIFIED GUNSMITH using genuine Thompson/Center parts. If you do otherwise, improper functioning of your firearm may occur and serious injury or death and damage to property may result.

WARNING: SAFE USE OF A FIREARM IS YOUR PERSON-AL RESPONSIBILITY AND THE FAILURE TO FOLLOW ALL OF THESE BASIC SAFETY RULES MAY RESULT IN SEVERE PERSONAL INJURY OR DEATH TO YOU OR OTHERS AND DAMAGE TO PROPERTY. YOU ARE THE MOST IMPOR-TANT SAFETY DEVICE WHEN IT COMES TO THE USE OF YOUR FIREARM AND THOMPSON/CENTER WILL NOT BE RESPONSI-BLE FOR ANY PERSONAL INJURY, DEATH OR PROPERTY DAM-AGE THAT RESULTS FROM: (1) THE CRIMINAL OR NEGLIGENT USE OF THIS FIREARM; (2) A DISREGARD OF THESE SAFETY INSTRUCTIONS AND WARNINGS; (3) IMPROPER OR CARELESS HANDLING OF THIS FIREARM; (4) THE USE OF NON-STAN-DARD, DEFECTIVE, IMPROPER LOAD COMPONENTS, OR (5) IMPROPER OR NEGLIGENT MODIFICATIONS OR REPAIRS TO THE FIREARM.





- NEVER CLIMB TO OR DESCEND FROM A TREE STAND WITH A PRIMED MUZZLELOADING FIREARM. NEVER RAISE OR LOWER A PRIMED MUZZLELOADING FIREARM TO OR FROM A TREE STAND. Failure to follow this rule may cause serious injury and/or death to the shooter or bystanders and damage to property.
- NEVER LEAN A CHARGED AND PRIMED RIFLE AGAINST A TREE, A WALL OR ANY SURFACE WHERE IT MAY FALL **OVER.** Once the rifle has been charged it is your responsibility to guard against situations that may result in an accidental discharge. Failure to follow this rule may cause serious injury and/or death to the shooter or bystanders and damage to property.
- USE THOMPSON/CENTER SCOPE MOUNTS ONLY. The current product catalog lists a series of scopes and mounts which are designed specifically for use with our firearms. These mounts make use of existing screw holes. Those who mount a scope on their T/C® STRIKE™ should make use of Thompson/Center mounts. Do not drill additional holes in the barrel as this could weaken the barrel structure leading to a rupture. A ruptured barrel can cause serious injury and/or death to the shooter or bystanders and damage to property.

WARNING: DO NOT DRILL HOLES IN THE BARREL AS THIS COULD WEAKEN THE BARREL STRUCTURE LEAD-ING TO A RUPTURE. A RUPTURED BARREL CAN CAUSE SERIOUS INJURY AND/OR DEATH TO THE SHOOTER OR BYSTANDERS AND DAMAGE TO PROPERTY. DRILLING HOLES IN THE BARREL VOIDS ALL WARRANTIES.

 NEVER MODIFY ANY OF THE PARTS IN YOUR FIREARM. Do not add or replace any of the parts in your firearm unless they are genuine Thompson/Center parts and you follow the instructions supplied by Thompson/Center. If you do otherwise, improper functioning may occur and serious injury or death may result. In addition to the dangers presented, the use of non-factory parts, including but not limited to, stocks and springs, voids all warranties.

WARNING: NEVER RELY ON MECHANICAL SAFETY FEA-TURES OF THE FIREARM ALONE. ONLY YOUR SAFE FIREARM HANDLING WILL ENSURE THE SAFE USE OF YOUR FIREARM. THIS IS YOUR RESPONSIBILITY.







SAFE STORAGE & TRANSPORTATION



WARNING: ALWAYS POINT THE MUZZLE IN A SAFE DIRECTION.

WARNING: FIREARMS ARE DANGEROUS WHEN USED AND STORED IMPROPERLY. THEY POSE A RISK OF SERIOUS OR FATAL INJURIES. FIREARMS CAN BE ESPECIALLY DANGEROUS TO CHILDREN WHEN THEY ARE STORED IN AN IRRESPONSIBLE AND UNSAFE MANNER, FOR YOUR SAFETY AND THE SAFETY OF OTHERS, IT IS IMPERA-TIVE THAT YOU KEEP YOUR FIREARM LOCKED AND UNLOADED IN A SECURE PLACE. THE AMMUNITION AND LOADING COMPONENTS SHOULD BE STORED IN A SEPARATE, SECURE LOCATION WHEN IT IS NOT IN USE, SAFE AND SECURE STORAGE OF YOUR FIREARM IS ONE OF THE MOST IMPORTANT RULES OF FIREARM SAFETY. YOUR FAILURE TO FOLLOW THESE RULES MAY RESULT IN SERIOUS INJURY OR DEATH TO YOU OR OTHERS.

 ALWAYS SECURE YOUR FIREARM IN A MANNER THAT WILL PREVENT UNAUTHORIZED ACCESS. Whenever your firearm is not in use, keep it unloaded and locked. Your safety and the safety of others requires that you always secure and store your firearm in a manner that will prevent unauthorized access. Never leave a firearm unattended unless it is locked, unloaded and secured.



WARNING: NEVER LOCK A LOADED FIREARM AND **NEVER LOAD A LOCKED FIREARM!!**

- ALWAYS STORE YOUR FIREARM AND AMMUNITION AND LOADING COMPONENTS SEPARATELY so that they are not accessible to children or other unauthorized persons. Safe and secure storage of your firearm, ammunition, and loading components is your responsibility. It is a full-time responsibility.
- NEVER ASSUME THAT A "HIDING" PLACE IS A SECURE STORAGE METHOD. Others may be aware of your storage location or come upon it by chance. It is your personal responsibility to use common sense when storing your firearm and ammunition and loading components and to always make sure they are not accessible to children or other unauthorized persons.
- NEVER TRANSPORT A CHARGED OR PRIMED MUZZLE-**LOADING FIREARM.** When transporting your firearm, be sure it is uncharged, unprimed and securely locked. Safe and secure transportation of your firearm is your responsibility.



- ALWAYS FOLLOW THE LAW! Many jurisdictions have laws that make it a crime to keep a firearm unlocked and in an area accessible to children or others. Keeping a firearm locked and unloaded when not in use is not only common sense safety practice... IT IS THE LAW. You must be familiar with all local, state, and federal laws regarding the safe storage and transportation of your firearm. Failure to know and follow the law may result in unauthorized access or use of your firearm by another. Obey all laws relating to the storage and transportation of firearms. Your local police department or gun shop can furnish you with available information on storing and/or transporting a firearm safely and legally.
- YOUR FIREARM IS YOUR RESPONSIBILITY. You must prevent your firearm from being stolen or from being used by untrained or unqualified individuals. Keep it locked, uncharged, unprimed and secured when not in use.



SAFETY RULES FOR T/C® STRIKE™

- · In addition to the general Firearm Safety Responsibilities covered so far in this manual, there are additional guidelines specific to black powder muzzleloading firearms that must be adhered to at all times to ensure the safety of the shooter and others.
- NEVER USE SMOKELESS POWDER OF ANY TYPE OR IN ANY QUANTITY IN A MUZZLELOADING FIREARM, AND **NEVER MIX POWDERS.** The use of any smokeless powder could result in a detonation or explosion which could cause injury and/or death to the shooter or bystanders and damage to property.
- USE ONLY BLACK POWDER OR AN APPROVED BLACK POWDER SUBSTITUTE SUCH AS PYRODEX® TO LOAD YOUR MUZZLELOADING FIREARM. Never use even small amounts of smokeless powder, even if it is black in color. The use of any other propellant may cause injury or death to the shooter or bystanders and damage to property.
- NEVER SMOKE WHILE USING YOUR MUZZLELOADER. The spark from a lighted cigarette, cigar or pipe can ignite Black Powder or a Black Powder substitute such as Pyrodex, and Percussion Caps or Primers. Smoking around a charged and/or primed muzzleloader, percussion caps, primers, priming powder or supply of powder may cause premature firing of the firearm or an explosion of the powder can, horn or flask causing serious injury and/or death to the shooter or bystanders and damage to property.
- BEFORE LOADING, MAKE SURE THE MUZZLELOADING FIREARM IS NOT ALREADY CHARGED. To make sure it is uncharged, keep the muzzle pointed in a safe direction and insert the ramrod provided with the rifle into the bore. Note the position of the ramrod in relation to the muzzle. It will be slightly below the end of the barrel if the rifle is not loaded.
- NEVER EXCEED THE RECOMMENDED MAXIMUM CHARGE LISTED IN THIS BOOK. To do so could result in injury or death to the shooter or bystanders.
- · WHEN LOADING, BE CERTAIN THAT THE PROJECTILE IS LOADED IN THE PROPER SEQUENCE AND THAT IT IS **SEATED FIRMLY AGAINST THE POWDER CHARGE.** Serious personal injury or death can result if the projectile is not seated properly. To provide a reference mark for future loadings, mark the ramrod at the muzzle once a projectile has been loaded to the proper depth. NOTE: Be sure to recheck the ramrod mark if you change loading components or alter the ramrod.



SAFETY RULES FOR T/C® STRIKE™ CONTINUED

- NEVER POUND ON THE RAMROD. Black Powder and approved Black Powder substitutes such as Pyrodex® are potentially sensitive to impact and could ignite from impact. Always keep the muzzle directed away from your face or body when loading.
- BLACK POWDER AND BLACK POWDER SUBSTITUTES SUCH AS PYRODEX® LEAVE CORROSIVE RESIDUES IN THE BORE AND ON THE FIREARM. A thorough cleaning is absolutely necessary before storage for any amount of time to keep the firearm functioning correctly and in safe a condition.
- UNDERSTAND THE TERMINOLOGY. "Charge" or "Charged" applies to the presence of a propellant powder charge and projectile in the bore of the muzzleloading firearm.
- "Uncharge" or "Uncharged" refers to the opposite condition to "Charged" and indicates that the powder charge and projectile have been either fired or removed and that the bore is completely clear.
- · "Prime" or "Primed" applies to the act of placing a primer, cap or priming powder in or on a muzzleloader.
- · "Unprime" or "Unprimed" refers to the opposite condition of "Primed" and indicates that the primer, cap or priming powder has been removed from the firearm or is not in place.
- NEVER PRIME YOUR MUZZLELOADING FIREARM UNTIL YOU ARE READY TO FIRE IT. Your muzzleloader should remain unprimed until the instant before firing. After you prime the firearm, your full concentration should be on the target and the act of firing.
- · A SHARP OR HEAVY BLOW TO THE EXTERNAL COCKING SLIDE CAN FRACTURE PARTS AND CAUSE A MALFUNC-TION OR DISCHARGE OF THE FIREARM. An accidental discharge may cause serious injury and/or death to the shooter or bystanders and damage to property.
- NEVER HAND A CHARGED MUZZLELOADING FIREARM TO ANOTHER PERSON. Once charged, a muzzleloading firearm requires your complete attention. Never charge the firearm and then hand it to another shooter. Equally, you should never shoot a muzzleloading firearm that has been charged by someone else. Only the person doing the loading knows whether the firearm has been charged properly.



SAFETY RULES FOR T/C® STRIKE™ CONTINUED

- DO NOT CHARGE YOUR THOMPSON/CENTER ARMS MUZZLELOADER DIRECTLY FROM A CAN, HORN OR FLASK. A spark from a previous firing may ignite the stream of powder being poured into the firearm and cause the container to explode. The explosion of a powder can, horn or flask may cause serious injury and/or death to the shooter or bystanders and damage to property. Use a separate pre-calibrated measuring device containing small quantities of powder to charge your firearm. Keep the muzzle directed away from your face and body when loading.
- ALWAYS KEEP SUPPLIES OF POWDER, PRIMERS AND CAPS WELL AWAY FROM A FIRING POSITION OR SHOOT-**ING BENCH.** A powder horn, flask, can of powder, or quantity of primers or caps can ignite with deadly force if exposed to sparks or intense heat. Follow the manufacturer's instructions for safe handling and storage of powder and primers or caps. Keep unused powder and primers or caps well away from firearms that are being discharged. Sparks from the discharge of a muzzleloading firearm may cause an unused supply of powder or primers or caps to ignite causing serious injury and/or death to the shooter or bystanders and damage to property.
- · You must follow this procedure every time a firearm leaves your hand, is cleaned, handed to you or another person, transported or stored.

WARNING: NEVER RELY ON MECHANICAL FEATURES ALONE. ONLY YOUR SAFE FIREARM HANDLING WILL ENSURE THE SAFE USE OF YOUR FIREARM. THIS IS YOUR RESPONSIBILITY.





BASIC EQUIPMENT FOR SHOOTING THE T/C® STRIKE™

 In order to shoot your T/C[®] STRIKE™ muzzleloader, you will need the following accessories or equipment listed below:

WARNING: DO NOT ATTEMPT TO SHOOT YOUR MUZZLELOADING FIREARM UNTIL YOU HAVE READ THIS
MANUAL IN ITS ENTIRETY AND UNDERSTAND IT FULLY.
FAILURE TO READ AND FOLLOW THESE INSTRUCTIONS
COULD RESULT IN INJURY AND/OR DEATH TO THE SHOOTER
OR BYSTANDERS AND DAMAGE TO PROPERTY. IF YOU ARE
UNABLE TO UNDERSTAND ANY OR ALL OF THIS MATERIAL,
CALL THE THOMPSON/CENTER CUSTOMER SERVICE DEPARTMENT AT (866) 730-1614.

- 1. Proper eye protection specified for use with firearms.
- 2. Proper ear protection specified for use with firearms.
- Black Powder or an approved Black Powder substitute such as Pyrodex[®], in the appropriate type for your firearm.
- 4. A Powder Measure.
- 5. Projectiles: Appropriate for your firearm.
- 6. 209 Primers.
- 7. Bore cleaning patches.
- 8. A Jag to hold cleaning patches (one comes with rifle).
- An appropriate bore cleaner for muzzleloaders (like T/C[®] Number 13[®] Bore Cleaner or T17[®] Bore Cleaner).
- An appropriate oil or rust inhibiting lubricant (like T/C[®] Natural Lube 1000 Plus™ Bore Butter).

Accessories and consumables sold separately, see a selection of accessories for the T/C® STRIKE™ at accessories.tcarms.com



UNDERSTANDING BLACK POWDER



Shooting muzzleloading firearms requires the shooter to be both a reloader and a rifleman at the same time. It requires strict adherence to the instructions set forth in this booklet. Failure to follow these instructions may cause damage to the firearm and injury and/or death to the shooter or bystanders and damage to property.

NOTE: Black Powder is manufactured in four specific types or granulations for use in firearms. Generally speaking, it is the granule size which determines the appropriate use of Black Powder. The largest granulations are naturally the slowest burning and, therefore, work best in large caliber rifles and shotguns. Pistols or smaller caliber rifles require a finer or faster burning powder. The priming powder used in the pan of a flint lock is extremely fine and fast burning for positive ignition of the main charge.

FG (commonly called Single "F")

The muzzleloading enthusiast finds little use for this very coarse black powder. It's use is restricted to the large bore (10, 8, 4 gauge) shotguns of yesteryear.

FFG (commonly called Double "F")

This is a very popular powder for .45 caliber to .58 caliber rifles. It is also used for 12, 16, and 20 gauge muzzleloading shotguns. While it is not considered a pistol powder, it is sometimes used in very large caliber single shot pistols. It is recommended for use in most Thompson/Center Arms™ muzzleloaders.

FFFG (commonly called Triple "F")

Due to its wide range of uses, Triple "F" is the black powder that is most commonly found on a dealer's shelf. It is used in all percussion revolvers, most single shot pistols, and most of the smaller (under .45 caliber) rifles. It can also be used to prime a flint lock if no 4F powder is available for that purpose.

FFFFG (commonly called Four "F")

The finest of all currently available black powders, Four "F" is best used for priming flint locks. Due to its limited use, it is sometimes difficult to obtain.

When purchasing Black Powder be certain that it is in the original manufacturer's container and that its granulation or type is clearly marked on the label. Follow the storage and handling precautions which are on the label. If you have any questions concerning the safe handling or storage of Black Powder, write to the manufacturer of the powder. Additional information on powder storage is available from the National Fire Protection Association, 1 Batterymarch Park Quincy, Massachusetts, USA 02169-7471.

Or call +1 800 344-3555 (U.S. & Canada)

+1 617 770-3000 (International)

Ask for pamphlet #495

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UNDERSTANDING PYRODEX®



Pyrodex® is a propellant powder designed for use in muzzleloading cap lock rifles, pistols and shotguns. Pyrodex is not Black Powder. In accordance with the manufacturer's instructions, Pyrodex relates closely to Black Powder on a volume to volume basis (not weight of charge). In other words, a black powder measure that is set to dispense 70 grains of black powder will, in fact, dispense approximately 52 grains of Pyrodex (by weight). This lighter charge of Pyrodex will provide a charge which is ballistically similar to 70 grains of Black

Powder. For all practical purposes, knowing the actual weight of a charge of Pyrodex may be informative, but not necessary. Your black powder measure will dictate the proper amount by its graduations according to volume. If you want to know the actual comparative weight of a Pyrodex charge, contact the manufacturer, Hodgdon Powder Co. Inc., 6231 Robinson, Shawnee Mission, KS 66202-1332.

Pyrodex® does not ignite as easily as Black Powder and, consequently, it is not recommended for use in flint lock firearms. Flint locks require strong, positive ignition and should be charged and primed with Black Powder of the appropriate granulation only.

PYRODEX® CTG - FOR BLACK POWDER CARTRIDGES.

This powder was designed to be used in breech loading cartridge firearms (rifles, pistols & shotguns) which were intended for use with Black Powder. It has no application in Thompson/Center muzzleloading firearms. It is listed here simply for identification purposes.

PYRODEX® RS (or PYRODEX SELECT "RS") RIFLE & SHOT-GUN POWDER. Designed for use in all calibers of percussion muzzleloading rifles and shotguns, this powder has a wide application. It may be used with all Thompson/Center muzzleloading rifles and shotguns. Pyrodex Select (RS) may also be used in these applications.

PYRODEX® P - PISTOL POWDER. Designed for use in most percussion muzzleloading pistols and cap and ball revolvers, this powder has application in the Thompson/Center Patriot™ Pistol.

PYRODEX® PELLETS - These pre-formed charges are designed for use in most Thompson/Center Arms™ muzzleloaders and are suitable where permitted by state and local laws. Use the appropriate caliber and charge weight pellet for your muzzleloading rifle.

The reader should bear in mind that Thompson/Center Arms does not manufacture or sell powder of any type. If there is ever a question as to the proper application of a particular powder or the safety of a given charge, write to the manufacturer of the powder. Adhere to the safe handling and storage precautions printed on the manufacturer's container and never purchase or use powders which have been removed from their original container. USE OF THE WRONG PROPEL-LANT may cause injury and/or death to the shooter or bystanders and damage to property. For information on Pyrodex, contact Hodgdon: Hodgdon Powder Company, 6430 Vista Drive, Shawnee, KS 66218 Phone: 913-362-9455



T/C[®] STRIKE[™] INITIAL ASSEMBLY



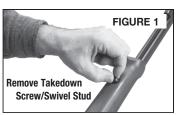
WARNING: ALWAYS KEEP THE MUZZLE POINTED IN A SAFE DIRECTION.



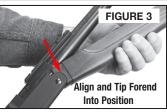
WARNING: ALWAYS ENSURE THAT THE FIREARM IS **UNCHARGED AND UNPRIMED WHILE INSPECTING OR** ASSEMBLING.

Your T/C® STRIKE™ rifle comes disassembled in two parts:

- Part 1. Barrel and forend assembly
- Part 2. Stock and receiver assembly
- · Remove the barrel assembly from the packaging and unscrew the swivel stud/takedown screw by turning it counter-clockwise until it comes free from the forend/barrel (FIGURE 1).
- · Pull the forend away from the barrel and set it aside.
- · Take the stock and receiver assembly from the packaging and insert the barrel with the lug onto the hinge pin in the receiver (FIGURE 2).
- · Tip the barrel upwards at the muzzle until it "snaps" into the receiver, locking it closed.
- · Place the half-round end of the forend into the matching receiver curve (FIGURE 3). Pull the forend up until it is snug against the barrel and tighten the takedown screw by turning it clockwise. Align the flats of the screw with the sides of the forend so a swivel can be installed if desired (FIGURE 4).
- · Check for proper functioning by opening and closing the barrel.













PREPARATION FOR FIRING

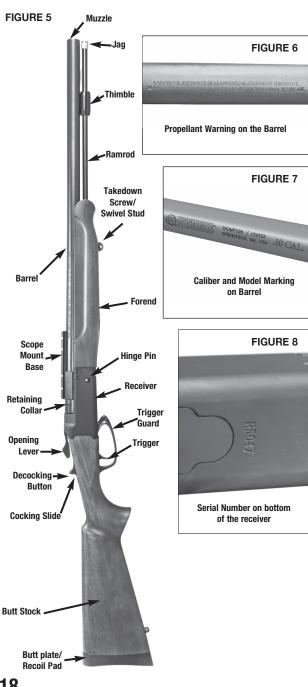


WARNING: THE FAILURE TO FOLLOW THESE FIREARM SAFETY REQUIREMENTS MAY CAUSE SERIOUS PER-SONAL INJURY OR DEATH TO YOU OR OTHERS.

- ALWAYS TREAT ALL FIREARMS AS IF THEY ARE LOADED AND WILL FIRE IF THE TRIGGER IS PULLED.
- ALWAYS WEAR ADEQUATE AND PROPER HEARING PRO-**TECTION SPECIFIED FOR USE WITH FIREARMS** to prevent permanent damage to your hearing. Make sure others who are nearby are wearing hearing protection as well.
- ALWAYS WEAR PROPER CLOTHING WHEN FIRING A MUZZLELOADER. Wearing long sleeves is recommended to protect arms from debris that may be ejected during firing.
- ALWAYS WEAR SAFETY GLASSES SPECIFIED FOR FIREARM USE, whether indoors or out. Safety glasses should protect your eyes from the firing flash and particles associated with the discharge of a muzzleloader. Failure to do so creates a risk of personal injury from particle or debris spitting or ricochets. Make sure others who are nearby are wearing eye protection as well.
- ALWAYS BE ALERT AND ALWAYS FOLLOW THE SAFETY **INSTRUCTIONS OF THE RANGE OFFICER.** Never shoot if you are tired, cold or impaired in any way.
- ALWAYS BE AWARE OF OTHER PEOPLE so that persons cannot accidentally walk into the line of fire.
- THE SHOOTER (AND ALL OTHERS IN THE SHOOTING AREA) MUST ALWAYS BE IN A POSITION THAT IS OUT OF THE LINE OF FIRE and are not within an area where they may be struck by ricochets or particles ejected from a firearm.
- NEVER SHOOT AT HARD SURFACES, WATER OR RAN-**DOMLY INTO THE SKY.** Always select a place to shoot that has a safe backstop and is free from obstructions and surfaces which cause ricochets.
- NEVER USE ALCOHOL OR DRUGS BEFORE OR WHILE SHOOTING OR HANDLING ANY FIREARM.
- NEVER SMOKE WHILE SHOOTING OR HANDLING A MUZ-ZLELOADING FIREARM.
- · ALWAYS KEEP LOADING COMPONENTS AND LOADING RESERVES WELL AWAY FROM THE MUZZLELOADER WHEN FIRING.



MODEL AND FEATURES IDENTIFICATION







INSPECTING YOUR T/C® STRIKE™ MUZZLELOADER



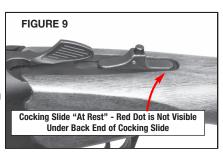
WARNING: ALWAYS KEEP THE MUZZLE POINTED IN A SAFE DIRECTION.



WARNING: ANY TIME THAT YOU HANDLE AN T/C® STRIKE™ FIREARM, OPEN THE ACTION AND ENSURE THAT IT IS UNCHARGED AND UNPRIMED.

INSPECTING

- · With your finger away from the trigger and with the cocking slide in the "AT REST" position (FIGURE 9), open the action by pushing the top lever fully to the right and tipping the barrel down at the muzzle (FIGURE 10).
- Look into the breech end of the barrel to make sure there is no primer in the primer adapter and no charge in the bore (FIGURE 11).
- · Verify that the bore is clear and free of obstructions.
- You must follow this procedure every time a firearm leaves your hands, is cleaned, handed to you or another







person, transported or has been stored.

WARNING: NEVER RELY ON MECHANICAL FEATURES ALONE. ONLY YOUR SAFE GUN HANDLING WILL ENSURE THE SAFE USE OF YOUR FIREARM. THIS IS YOUR RESPONSIBILITY.





T/C[®] STRIKE™ TRIGGER AND **COCKING SLIDE**



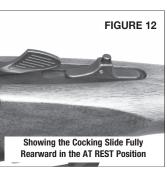
WARNING: ALWAYS KEEP THE MUZZLE POINTED IN A SAFE DIRECTION.

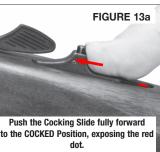


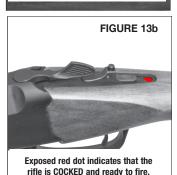
WARNING: ANY TIME THAT YOU HANDLE AN T/C® STRIKE™ FIREARM, OPEN THE ACTION AND ENSURE THAT IT IS UNPRIMED AND UNCHARGED.

WARNING: FAILURE TO FOLLOW ANY SAFETY REQUIREMENTS CONTAINED WITHIN THIS MANUAL MAY RESULT IN INJURY OR DEATH TO THE SHOOTER OR OTHERS OR DAMAGE TO PROPERTY.

- The T/C® STRIKE™ Cocking Slide has the following functions:
- The Cocking Slide (FIG. 12) "Cocks" the rifle by being pushed fully forward until it is engaged (FIGURE 13a). Once cocked, the red dot is visible (FIGURE 13b) and the T/C® STRIKE™ will "FIRE" if trigger is pulled.
- · The cocking slide should be in the "AT REST" position during loading and when carrying the charged rifle. The cocking slide should be in the "COCKED" position only after priming the rifle when in the process of actually firing.









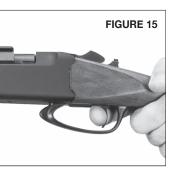
T/C® STRIKE™ TRIGGER & COCKING SLIDE CONTINUED

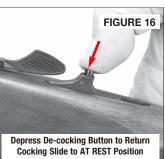
- · De-cocking button (FIGURE 14). Once the rifle is cocked, pressing the decocking button down allows cocking slide to return fully rearward to the "AT REST" position where the red dot is covered.
- · When the T/C® STRIKE™ is cocked and the trigger is pulled (FIGURE 15) - the firing pin contacts the primer and "FIRES" the rifle.

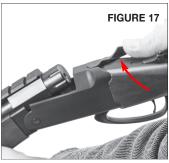
NOTE: Never dry fire the T/C® STRIKE™ rifle. Damage to the firearm may result.

- If the T/C® STRIKE™ rifle is cocked and then not fired, there are two ways to return the cocking lever to the "AT REST" position.
- · With your finger away from the trigger, press down on the de-cocking button and the Cocking Slide will return to the "AT REST" position covering the red dot that indicates the rifle is "COCKED" (FIGURE 16).
- · With your finger away from the trigger, push the top lever fully to the right (FIGURE 17) and the cocking slide will return to the "AT REST" position, covering the red dot that indicated the rifle was "COCKED".











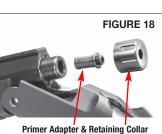


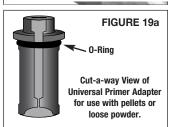
T/C[®] STRIKE™ **BREECH SYSTEM**

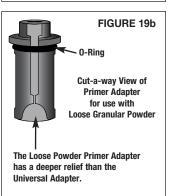
WARNING: NEVER ATTEMPT TO FIRE THE T/C® STRIKE™ RIFLE WITHOUT THE RETAINING COLLAR PROPERLY INSTALLED. THE RETAINING COLLAR MUST BE COMPLETELY SEATED BY TURNING IT CLOCKWISE UNTIL IT NO LONGER CAN TURN. FAILURE TO DO SO MAY RESULT IN INJURY AND/OR DEATH TO THE SHOOTER OR BYSTANDERS AND DAMAGE TO PROPERTY.

BREECH SYSTEM:

- · Primer Adapter- Inserts into the barrel and is held in place by the retaining collar (FIG-URE 18).
- The T/C® STRIKE™ allows you to change out the primer adapter to optimize your firearm with the Black Powder (or Black Powder Substitute) that you are using. There are two primer adapters included that can be installed using the same process.
- · Universal Primer Adapter -This is the primer adapter that came in your rifle from the factory. It is designed to perform with both loose or pelletized Black Powder and Black Powder Substitutes (FIGURE 19a).
- · Loose Powder Primer Adapter (included in the box from the factory) - The loose (granular) powder plug is optimized for use with loose Black Powder and loose Black Powder Substitutes (FIGURE 19b).
- · O-Ring Seals the primer adapter against the barrel's rear surface (FIGURE 20).
- · Retaining Collar Holds the primer adapter in place by threading onto the barrel.









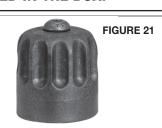


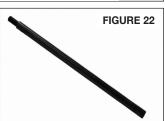
T/C® STRIKE™ BREECH SYSTEM CONTINUED

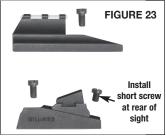
WARNING: USE OF AN NON-STANDARD PRIMER ADAPTER OR FIRING THE RIFLE WITHOUT THE RETAIN-ING COLLAR HOLDING THE PRIMER ADAPTER IN PLACE MAY RESULT IN INJURY AND/OR DEATH TO THE SHOOTER OR BYSTANDERS AND DAMAGE TO PROPERTY.

ALSO INCLUDED IN THE BOX:

- 1. Multi-Tool Assists in removing the retaining collar and loading/cleaning with ramrod (FIGURE 21).
- 2. Ramrod Cleaning Adapter -Adds additional length to the ramrod for cleaning and loading as needed (FIGURE 22).
- 3. Fiber Optic Sights For open sight shooting where required (or preferred) (FIGURE 23). The sight mounting screws are shown in the proper orientation for installation. After removing scope mount base (and filler screws if present), align sight screw holes with holes in barrel and tighten with well-fitted screwdriver.
- 4. Scope Base (Factory Installed) - For use with scope and rings (sold separately) for scoping the rifle (FIGURE 24). Remove the base (using a 3/32 hex wrench to remove the 4 screws) to gain access to the screw holes used to mount the adjustable open sight.
- 5. Filler Screws To fill screw holes in the barrel that are unused (FIGURE 25).













CHARGING THE T/C® STRIKE™ **MUZZLELOADER**



WARNING: ALWAYS KEEP THE MUZZLE POINTED IN A SAFE DIRECTION.

- · "Charge" or "Charged" which refers to the presence of a propellant powder charge and projectile in the bore of a muzzleloading firearm.
- · "Uncharge" or "Uncharged" refers to the opposite condition to "Charged" and indicates that the powder charge and projectile have been either fired or removed and that the bore is completely clear of propellant and projectile.

NOTE: The loading data found in the back of this manual was compiled using Black Powder or Pyrodex® as a propellant. With any other approved Black Powder substitute, follow the instructions supplied by the manufacturer and heed all warnings and instructions as they apply to loading and usage of that product.

- · Inspect the bore of the rifle for obstructions and oil or grease (and clean if necessary). This is true with the rifle as it comes from the factory, as it has been treated with anti-rust compound that needs to be cleared before use.
- · Do not load the muzzleloading firearm until you have read and fully understand this manual.
- Do not load the muzzleloading firearm until you are ready to use it. Keep your finger off the trigger and outside the trigger guard until you are ready to fire.
- · Read this manual in its entirety before attempting to load your firearm. Improper loads or loading procedure and improper use of your muzzleloading firearm may result in injury and/or death to the shooter or bystanders and damage to property.
- · Study the photo on page 28 carefully and read all the captions before you charge your muzzleloading rifle. The photo shows a shooter in the process of loading a T/C® STRIKE™ muzzleloader.







- To open the T/C® STRIKE™ action push the top lever fully to the right to unlock the action and allow the barrel to pivot downward at the muzzle (FIGURE 26). Look into the primer adapter primer pocket and check to make sure there is no primer in the pocket (FIGURE 27). Then, hold the muzzle up to the light and look through the primer adapter / ignition channel to ensure that there is no powder charge present in the bore.
- To close the T/C® STRIKE™, rotate the barrel upward at the muzzle while securely holding the stock/receiver assembly stationary with the other hand. Practice opening and closing the



T/C® STRIKE™ before attempting to load and fire this firearm.

 To make sure it is unloaded, keep the muzzle pointed in a safe direction and insert the ramrod provided with the rifle into the bore. Note the position of the ramrod in relation to the muzzle when the rifle is unloaded. Commit this exercise to memory and practice it every time that you handle the T/C® STRIKE™, or any

other muzzleloader. Before you attempt to load it before you store it away - before you hand it to a friend or leave it unattended, always check to ensure that the firearm is unprimed and uncharged.



- · Wipe the bore free of all oil before loading. Be meticulous with your cleaning - for the presence of any amount of oil in the bore can dampen the powder charge and cause the rifle to misfire or hangfire (delayed ignition of the powder charge). See the section in this manual regarding "Cleaning". Point the muzzle in a safe direction and fire several 209 primers to clear the fire channel before charging. This will help ensure positive ignition and clear away any oil that may have accumulated in the ignition channel.
- . To charge the T/C® STRIKE™ with granular powder, adjust the black powder measure to dispense the desired charge and fill it with Black Powder or an approved Black Powder substitute, such as Pyrodex®.
- · To achieve accuracy, consistency in the powder charge is required. Fill the measure exactly the same each time.



- Set the rifle on its butt and hold the muzzle away from your face and body as pictured on page 28. Pour the measured charge down the barrel. Strike the side of the barrel several sharp raps with the heel of your hand to settle the powder into the breech area of the barrel.
- If you are using pellets follow the instructions provided by the pellet manufacturer.
- · Seat the projectile firmly on top of the powder or pellets. Do not pound on the ramrod or beat the projectile with excessive force, so as to crush the powder or pellet(s) and distort the bullet.

Loading Conical Lead Bullets or Sabots When Using Loose Black Powder or Granular Pyrodex®

- · The procedures for loading sabots or conical bullets when using loose Black Powder or loose Pyrodex® are basically the same. Care should be taken to seat the bullet or sabot firmly against the powder charge. Do not pound on it.
- · Mark your ramrod at the muzzle to indicate a properly seated load depth, ensuring that each time you seat a bullet on the powder the projectile is seated to the same depth.
- If you are loading an all-lead conical bullet like T/C's Maxi-Ball[™] or Maxi-Hunter®, proceed as follows; do not use any kind of cloth patch with these projectiles. They should be lubricated prior to loading, and are designed to be shot as cast (not sized further).
- T/C Maxi-Ball™ and Maxi-Hunter® come from the factory prelubricated. However, if you encounter unlubricated bullets, we recommend that you lubricate these bullets with an all-natural lubricant, free of petroleum, like T/C Natural Lube 1000 Plus™ Bore Butter.
- When using a Maxi-Ball[™] or Maxi-Hunter[®] bullet you will note that when loading it into the muzzle, it starts easily then requires a short starter to push it down into the bore - engaging the rifling. Upon firing, the bullet "upsets" (increases in diameter) causing it to fill the grooves, thus stabilizing the projectile and aiding accuracy.
- · Do not lubricate sabots before loading. They are intended to be loaded into the muzzleloader just as they come from the package. In fact, for best results, it is recommended that all evidence of oil or lubricant be removed from the bore before loading a sabot - the drier the bore the better in terms of optimal accuracy.
- Hold the rifle as pictured in FIGURE 33 on page 28 and pour your measured powder charge into the barrel.





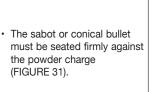
· Start the lubricated bullet or the dry sabot into the bore with your fingers. The base of the projectile will enter the bore easily with finger pressure (FIGURE 28).



· Drive the projectile down about four inches into the barrel with the rod end of the bullet short starter (FIG. 29). Shown here is T/C short starter #31007050, available separately @accessories.tcarms.com.

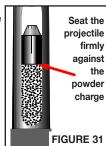


· Then, using the ramrod, push the projectile the remainder of the way down the barrel until it contacts the powder charge (FIGURE 30).





· Seat the projectile with the same amount of pressure shot after shot to aid in accuracy.

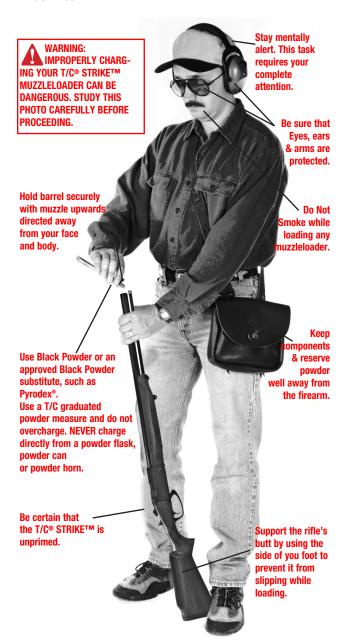




 Mark your ramrod at the muzzle to indicate a properly seated load depth, ensuring that each time you seat a bullet on the powder the projectile is seated to the same depth (FIGURE 32).

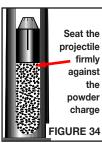


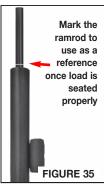
FIGURE 33





 Once the projectile is seated firmly against the powder charge (FIGURE 34), mark your ramrod to indicate the correct loaded depth of the powder plus the projectile. This will allow you to ensure that each projectile is seated to the same depth before firing. Re-mark the ramrod each time you adjust the powder charge or change projectiles. When you arrive at the desired charge, mark the ramrod so you have a permanent reference mark (FIGURE 35). When the powder charge or projectile are then changed, the reference mark should also be changed to indicate the new correct load length.





WARNING: NEVER FIRE A MUZ-**ZLELOADER UNLESS YOU ARE** SURE THE PROJECTILE IS PROP-

ERLY SEATED ON THE POWDER CHARGE AND THE RAMROD HAS BEEN REMOVED FROM THE BORE. SHOOTERS SHOULD BEAR IN MIND THAT THE MUZZLELOAD-ING PROJECTILE IS NOT CRIMPED INTO POSITION AS IS THE FIXED CARTRIDGE PROJECTILE. IF A PROJECTILE DOES

NOT FIT TIGHTLY THEN JARRING OR MOVEMENT OF THE FIREARM CAN CAUSE IT TO MOVE FORWARD IN A MUZZLE-LOADER. IF THE FIREARM IS FIRED WHEN A PROJECTILE IS FORWARD OR OFF THE POWDER CHARGE, OR THE RAMROD IS STILL IN THE BORE, THEN THE PROJECTILE OR RAMROD MAY ACT AS A BORE OBSTRUCTION. THIS CAN CAUSE A RUP-TURED OR BURST BARREL. A RUPTURED OR BURST BARREL MAY CAUSE INJURY AND/OR DEATH TO THE SHOOTER OR BY-STANDERS AND DAMAGE TO PROPERTY. IF, DUE TO FOULING, A BULLET OR BALL BECOMES LODGED PART WAY DOWN THE BARREL, THE FIREARM MUST BE DISASSEMBLED AND THE CHARGE REMOVED. SEE SECTION ON "CLEANING". ALSO SEE SECTION ON "UNLOADING AND UNCHARGING".

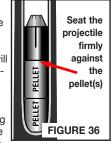
 Remove the ramrod from the bore and return it to the thimbles before you prime the firearm.

Loading Conical Bullets or Sabots When Using Pyrodex® Pellets

 Start by loading the pellets into the bore, following the pellet manufacturer's specific instructions.



· Next, start the projectile into the bore and then use your ramrod to push the projectile the remainder of the way down the bore, until it is seated firmly against the pellet(s) (FIGURE 36). Do not pound on it, as this will likely crush the pellet(s) and effect the reliability of ignition. It could also deform the bullet and adversely affect accuracy.



· With successive shots, fouling from burning propellant may build up enough in the bore to make loading of subsequent shots more

difficult, or even impossible. The more fouling that is present, the more difficult it will be to seat your projectile to the same depth. This will cause differences in pressure, which will in turn affect accuracy. While at the range, you should clean (swab) your bore (with a black powder bore cleaner like Thompson/Center's Number 13® and suitable jag/patch combination) after each shot, for maximum accuracy. In the field, you can expect to fire two to three shots before swabbing may be necessary. The more powder you use in each charge, the more fouling will build up. When you experience progressively more difficult bullet seating due to buildup of fouling, you must clean the bore or safe loading will become impossible. See the sections on "Cleaning"

and on "Unloading/Uncharging".

 Once the sabot has been loaded, you should mark your ramrod to indicate the depth of the fully seated pellet and projectile combination that you are using (FIGURE 37).

· If you are loading sabots, make sure that the bore has been cleaned and that all of the oil or lubricant has been removed. The drier the bore, the better when shooting sabots, as this will improve accuracy.

use as a reference once load is seated properly FIGURE 37

Mark the ramrod to

NOTE: Under normal conditions the T/C® STRIKE™ muzzleloader is unloaded simply

by firing it into a suitable and safe backstop. There are, however, conditions under which the firearm cannot be fired and the charge must be removed manually:

- · The projectile is not seated firmly against the powder charge, stop immediately! Do not attempt to fire the muzzleloader. You must remove the charge manually and then clean the bore.
- The T/C® STRIKE™ muzzleloader is loaded in a proper manner yet fails to fire after repeated priming and clearing of the ignition fire channel.
- · You are at a location that is unsuitable for discharging the firearm before transporting it.
- · Proceed to the section on Unloading and Uncharging in this manual if these conditions or any others occur where the muzzleloader cannot be discharged safely.





PRIMING THE T/C[®] STRIKE™ MUZZLELOADER

- "Prime" or "Primed" in the context of this manual refers to the act of placing a primer in the primer adapter of an T/C® STRIKE™ muzzleloader.
- "Unprime" or "Unprimed" refers to the opposite condition of "Primed" and indicates that the primer has been removed from the T/C® STRIKE™ muzzleloader primer adapter or is not in place.
- Use a #209 primer for ignition in the T/C® STRIKE™ muzzleloader.



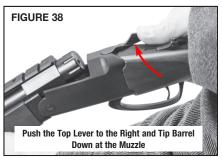
WARNING: ALWAYS POINT THE MUZZLE IN A SAFE DIRECTION.

WARNING: DO NOT PRIME THE FIREARM UNTIL YOU ARE ACTUALLY READY TO FIRE AND YOU HAVE DOU-BLE CHECKED TO ENSURE THAT THE RAMROD HAS BEEN REMOVED FROM THE BORE. THOMPSON/CENTER DOES NOT RECOMMEND PRIMING THE FIREARM UNTIL THE **INSTANT BEFORE FIRING. CARRYING A CHARGED, PRIMED** MUZZLELOADER CAN BE DANGEROUS. ACCIDENTAL DIS-CHARGE IS A CONSTANT HAZARD WHICH, IF IT OCCURS, CAN CAUSE INJURY AND/OR DEATH TO THE SHOOTER OR BY-STANDERS AND DAMAGE TO PROPERTY. THE ONLY SAFE WAY TO GUARD AGAINST AN ACCIDENTAL DISCHARGE IS TO CARRY YOUR MUZZLELOADER UNPRIMED, WITH THE COCK-ING SLIDE IN THE "AT REST" POSITION AND THE MUZZLE POINTED DOWNRANGE AWAY FROM YOURSELF, BYSTANDERS OR PROPERTY.

· After following the instructions to this point, your firearm is charged with Black Powder or an approved Black Powder substitute such as Pyrodex®. A projectile is firmly seated against the powder charge. The ramrod has been returned to its storage in the thimble under the barrel. The ramrod will be marked to the exact seating depth of the powder/projectile combination that you are using - allowing you to ensure that each future projectile is also seated to that same depth in the bore.

· With the muzzle pointed in a safe direction, open the action by pushing the top lever fully to the right and then tipping the barrel down at the muz-

zle and open (FIGURE 38).









PRIMING THE T/C® STRIKE™ CONTINUED

When you are ready to fire your T/C® STRIKE™, open the barrel and prime it as shown (FIGURE 39).



WARNING: NEVER ATTEMPT TO FIRE THE T/C® STRIKE" RIFLE WITHOUT THE RETAINING COLLAR AND PRIMER ADAPTER INSTALLED PROPERLY. THE RETAINING COL-LAR MUST BE THREADED ON COMPLETELY (CLOCKWISE AS VIEWED FROM BACK) UNTIL SEATED TIGHTLY. FAILURE TO FOLLOW THIS INSTRUCTION COULD CAUSE INJURY OR DEATH TO THE SHOOTER AND BYSTANDERS AND DAMAGE TO PROPERTY.

 Handling 209 primers can be made easier with a primer/deprimer tool (T/C part #31007802) that is sold separately as an accessory (FIGURE 40). Slide a 209 primer into the slot of the tool as shown in the diagram below. To prime the rifle, place the protruding part of the primer into the hole in the primer adapter. Once the primer has been inserted, pull the tool away from the rifle while leaving the 209 primer in the primer adapter's primer pocket. To remove a 209 primer from the primer adapter, push this forked end under the rim of the primer. As you push the tool forward, the primer will lift out of its hole allowing you to grasp the primer with your fingers and remove it from the rifle.



· If you decide not to fire; be sure to keep the rifle pointed in a safe direction and remove the 209 primer from the primer adapter.





FIRING THE T/C® STRIKE™ **MUZZLELOADER**



WARNING: ALWAYS KEEP THE MUZZLE POINTED IN A SAFE DIRECTION.

WARNING: WEAR EYE AND HEARING PROTECTION SPECIFIED FOR FIREARM USE EVERY TIME YOU **DISCHARGE YOUR FIREARM. MAKE SURE OTHERS** IN THE VICINITY OF WHERE YOU WILL BE SHOOTING DO SO AS WELL.

WARNING: ALWAYS HAVE ADEQUATE VENTILATION. CLEANING FIREARMS IN POORLY VENTILATED AREAS, DISCHARGING FIREARMS, OR HANDLING AMMUNITION AND LOADING COMPONENTS MAY RESULT IN EXPOSURE TO LEAD AND OTHER SUBSTANCES KNOWN TO CAUSE BIRTH DEFECTS, REPRODUCTIVE HARM AND OTHER SERIOUS PHYS-ICAL INJURY. WASH HANDS THOROUGHLY AFTER EXPOSURE.

WARNING: NEVER RELY ON MECHANICAL FEATURES ALONE. ONLY YOUR SAFE GUN HANDLING WILL ENSURE THE SAFE USE OF YOUR FIREARM. THIS IS YOUR RESPONSIBILITY.

WARNING: WHEN FIRING THE T/C® STRIKE™, HOLD IT FIRMLY, ALLOWING YOUR BODY WEIGHT TO ABSORB AND BUFFER THE FORCE OF THE RECOIL. AN IMPROPERLY HELD FIREARM CAN CAUSE POSSIBLE INJURY AND/OR BRUISING.

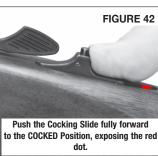
- Do not prime your T/C® STRIKE™ muzzleloader until you are actually ready to fire it.
- · Grasp firearm firmly with the trigger finger resting along and outside of the trigger guard (FIGURE 41).
- · Raise firearm and pull the stock firmly into the shoulder (FIG-URE 41).

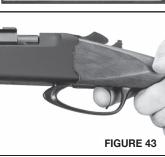




- · Push the cocking slide fully forward to the "COCKED" position (FIGURE 42).
- · The rifle will now fire when pressure is applied to the trigger (FIGURE 43).
- · Take aim, place your finger on trigger and squeeze until the rifle fires.
- · To reload, see the Section on "CHARGING".

WARNING: IF THE **FIREARM IS NO** LONGER GOING TO BE USED, UNCHARGE IT BY FIRING IT INTO A SUITABLE **BACKSTOP OR PULL THE CHARGE BEFORE RETURN-**ING IT TO YOUR VEHICLE, CAMP OR HOME (SEE SEC-TION ON "UNLOADING"). AN



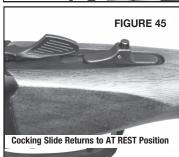


ACCIDENTAL DISCHARGE CAN CAUSE INJURY AND/OR DEATH TO THE SHOOTER OR BYSTANDERS AND DAMAGE TO PROPERTY.

· If you decide not to fire; first, make sure the firearm is always pointed in a safe direction - then, with your fingers away from the

trigger, carefully press the de-cocking button on top of the cocking slide (press down) to move it from the "COCKED" position to the "AT REST" position. To do this, press your thumb down on the de-cocking button that is located on the top of the cocking slide (FIGURE 44) and ensure that it slides back into the "At Rest" position and the red dot is covered by the cocking slide and no longer visible (FIGURE 45).









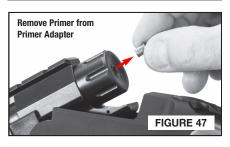
- Open the action by pushing the top lever on the rifle to the right (FIGURE 46).
- Remove the primer from the primer adapter. (FIGURE 47).





WARNING: IF YOUR **FIREARM**

GIVES ANY INDICATION THAT IT IS NOT PER-FORMING PROP-**ERLY OR THE OPERATION OF** YOUR FIREARM HAS CHANGED "THE WAY IT



FEELS OR SOUNDS", STOP FIRING. MAKE SURE THE FIREARM IS POINTED IN A SAFE DIRECTION, UNLOAD THE FIREARM AND HAVE IT INSPECTED BY A FACTORY TECHNICIAN. CALL THOMPSON/CENTER CUSTOMER SERVICE @ TCA_CUSTOMERSERVICE@TCARMS.COM

WARNING: WHEN FIRING THE T/C® STRIKE™, HOLD IT FIRMLY, ALLOWING YOUR BODY WEIGHT TO ABSORB AND BUFFER THE FORCE OF THE RECOIL. AN IMPROP-ERLY HELD FIREARM CAN CAUSE INJURY AND/OR BRUISING.

NOTE: Never dry fire the T/C[®] STRIKE™ rifle. Damage to the firearm may result.





UNLOADING AND UNCHARGING



WARNING: ALWAYS KEEP THE MUZZLE POINTED IN A SAFE DIRECTION.



WARNING: NEVER ATTEMPT TO PULL A CHARGE FROM YOUR MUZZLELOADER UNTIL YOU ARE ABSOLUTELY CERTAIN THAT THE FIREARM IS UNPRIMED. WHILE IN

THE PROCESS OF PULLING THE CHARGE, DO NOT SMOKE, OR BE NEAR ANYONE ELSE WHO IS SMOKING; THE SPARK FROM A LIGHTED CIGARETTE, CIGAR, OR PIPE CAN IGNITE BLACK POWDER, PYRODEX, OR PRIMERS. ANY EXTERNAL HEAT SOURCE CAN IGNITE YOUR CHARGE, CAUSING AN EXPLO-SION, WHICH COULD RESULT IN INJURY AND/OR DEATH TO THE SHOOTER OR BYSTANDERS AND DAMAGE TO PROPERTY.

UNLOADING A CHARGE FROM THE T/C® STRIKE™ MUZZLE-LOADER

 Under normal conditions the T/C® STRIKE™ muzzleloader is unloaded simply by firing it into a suitable and safe backstop. There are, however, some conditions under which the firearm cannot be fired and the charge must be removed manually.

THE CONDITIONS THAT REQUIRE A CHARGE TO BE REMOVED MANUALLY FROM THE BARREL OF THE T/C® STRIKETM MUZ-**ZLELOADER ARE AS FOLLOWS:**

- · The projectile is not seated firmly against the powder charge, stop immediately! Do not attempt to fire the rifle. You must remove the charge and then clean the barrel.
- If the T/C® STRIKE™ muzzleloader is loaded in a proper manner yet fails to fire after repeated priming and clearing of the ignition channel.
- · If you are at a location that is unsuitable for discharging the firearm before transporting it.

To remove a charge from your T/C® STRIKE™ muzzleloader it will be necessary to take the following steps:

- Tip the barrel open and make sure that the rifle is unprimed.
- Remove the retaining collar and the primer adapter from the barrel.
- · With the primer adapter removed, point the muzzle up. Gravity should then cause the pellets or the loose powder to drop out. The sabot or bullet can then be poked out of the bore with your ramrod. To push the bullet fully out of the barrel, it will be necessary to add the extension (which came with your rifle) to your ramrod, or, you can use a longer "range rod" if you have access to one.



UNLOADING AND UNCHARGING CONTINUED

· If your propellant (pellets or loose powder) does not come out as a result of gravity, push the entire charge out from the muzzle end with your ramrod and the installed ramrod extension. If that isn't possible, you should then pour water into the breech area of the barrel to fully saturate (and liquify) the pellets or powder. After the powder is removed, push the bullet out with your ramrod inserted from the muzzle (with the ramrod extension installed if necessary).

If you can't remove the primer adapter at this point;

- If you can't remove the primer adapter in order to unload the charge, it will be necessary to submerge the breech section of the barrel in a pail or bucket of water.
- Disassembly of the T/C® STRIKETM will be necessary.
- Check to make sure the rifle is unprimed by tipping the barrel open and removing the primer from the primer adapter.
- Detach the barrel from the receiver assembly as detailed in the Disassembly Section of this manual.
- · Once the barrel is detached submerge the breech section of the barrel in a pail of water (hot water if possible). Make certain that at least 8" of the breech section is submerged for at least one half hour.
- After soaking the powder 1/2 hour and rendering it inert, try pulling the projectile from the bore by using your ramrod (or a range rod) with a bullet puller. Screw the bullet puller onto your rod, insert the ramrod from the muzzle end, and when you make contact with the projectile, turn the rod clockwise, screwing the bullet puller into the projectile. Once screwed into the projectile, pull the projectile out of the barrel. If you are using a sabot, make sure that both the proiectile and the sabot are removed from the bore.
- · If, for any reason, you are unable to remove the charge in the manner recommended, squirt oil into the primer pocket of the primer adapter and into the barrel's breech area in order to ensure that the powder charge is inert, (if you were to use water only - it will just dry out over a period of time), and return the barrel to the service department at the address shown below with a letter describing the problem.

THOMPSON/CENTER ARMS - Customer Support 2100 Roosevelt Avenue, Springfield, MA 01104 Toll Free Phone (866) 730-1614



FIELD CLEANING



WARNING: ALWAYS KEEP THE MUZZLE POINTED IN A SAFE DIRECTION.



WARNING: NEVER ATTEMPT TO CLEAN A CHARGED OR PRIMED MUZZLELOADING FIREARM. AN ACCIDENTAL DISCHARGE CAN CAUSE INJURY AND/OR DEATH TO THE SHOOTER OR BYSTANDERS AND DAMAGE TO PROPERTY.

WARNING: ALWAYS HAVE ADEQUATE VENTILATION. **CLEANING FIREARMS IN POORLY VENTILATED AREAS.** DISCHARGING FIREARMS, OR HANDLING AMMUNITION AND LOADING COMPONENTS MAY RESULT IN EXPOSURE TO LEAD AND OTHER SUBSTANCES KNOWN TO CAUSE BIRTH DEFECTS, REPRODUCTIVE HARM AND OTHER SERIOUS PHYS-

ICAL INJURY, WASH HANDS THOROUGHLY AFTER EXPOSURE.

NOTE: Residue from burned black powder and black powder substitutes is very corrosive. The fouling or residue left over after firing your muzzleloading firearm can be destructive to the rifle's parts. Leaving your firearm uncleaned with this fouling present can lead to a ruined firearm, as the rifle's parts will rust and oxidize quickly.

 The build-up of fouling from shot to shot will produce shot to shot increases in pressure that will greatly affect accuracy. The bullet lubricant used, the amount of powder in the charge, and the projectile used (sabot or all-lead conical bullet) will all affect the amount of fouling you will produce with each shot. Eventually, if not cleaned, the muzzleloading firearm will become impossible to load properly. Driven part way down the bore and blocked by fouling, a projectile may "hang up" and refuse to budge further.

WARNING: A PROJECTILE WHICH IS SEATED ONLY PART WAY DOWN THE BARREL SETS UP A HIGHLY DANGER-OUS CONDITION WHICH MAY CAUSE A BURST BARREL AND INJURY AND/OR DEATH TO THE SHOOTER OR BYSTAND-ER AND DAMAGE TO PROPERTY. THE PROJECTILE MUST BE SEATED FIRMLY AGAINST THE POWDER CHARGE, IF THE PRO-JECTILE IS NOT SEATED AGAINST THE POWDER CHARGE THE FIREARM MUST BE DISASSEMBLED AND THE CHARGE REMOVED (SEE SECTION ON "PULLING A CHARGE"), NEVER FIRE A MUZZLELOADING FIREARM UNLESS THE PROJECTILE IS FIRMLY SEATED ON THE POWDER CHARGE.







FIELD CLEANING CONTINUED

- The Thompson/Center T/C[®] STRIKE™ muzzleloader was supplied with a cleaning jag which is the proper size for cleaning the firearm. Use commercial cleaning patches (round or square) or pieces of cotton rags to clean the bore.
- Use the cleaning jag that was provided with the T/C® STRIKE™, and a cleaning patch saturated with a bore cleaner like T/C Number 13® Bore Cleaner or T-17® Bore Cleaner (FIGURE 48).
- Run the saturated patch up and down the bore a few times - to remove the fouling (FIGURE 49).
- Use T/C® Number 13® Bore cleaner for cleaning Black Powder or Pyrodex® fouling from muzzleloading firearms. It was specifically designed for this purpose.
- · After removing all the fouling, follow up with a few dry patches to thoroughly dry the bore.
- · Clean the frame assembly with a soft (nylon) bristle brush dampened with some bore cleaner. When the parts are dry, lightly oil them.
- · Reassemble and check for proper function of the firearm before loading and firing.









THOROUGH CLEANING



WARNING: ALWAYS KEEP THE MUZZLE POINTED IN A SAFE DIRECTION.



WARNING: NEVER ATTEMPT TO CLEAN A CHARGED OR PRIMED MUZZLELOADING FIREARM. AN ACCIDENTAL **DISCHARGE CAN CAUSE INJURY AND/OR DEATH TO** THE SHOOTER OR BYSTANDERS AND DAMAGE TO PROPERTY.



WARNING: WEAR SAFETY GLASSES EVERY TIME YOU ASSEMBLE OR DISASSEMBLE YOUR FIREARM.

WARNING: DO NOT ALTER, MODIFY OR REPLACE ANY OF THE PARTS OF YOUR FIREARM UNLESS THIS WORK IS PERFORMED BY A QUALIFIED GUNSMITH USING GENUINE THOMPSON/CENTER PARTS. IF YOU DO OTHER-WISE, IMPROPER FUNCTIONING MAY OCCUR AND SERIOUS INJURY MAY RESULT.

WARNING: ALWAYS HAVE ADEQUATE VENTILATION. **CLEANING FIREARMS IN POORLY VENTILATED AREAS. DISCHARGING FIREARMS, OR HANDLING AMMUNITION** AND LOADING COMPONENTS MAY RESULT IN EXPOSURE TO LEAD AND OTHER SUBSTANCES KNOWN TO CAUSE BIRTH DEFECTS, REPRODUCTIVE HARM AND OTHER SERIOUS PHYS-ICAL INJURY. WASH HANDS THOROUGHLY AFTER EXPOSURE.

- Proper cleaning is essential to ensure the proper functioning of your firearm.
- · Your firearm is a precision instrument. To ensure reliable function it is necessary to follow a routine maintenance procedure. When you are finished shooting for the day or for the season and plan to store the T/C® STRIKE™ muzzleloader away, it is recommended that you clean the firearm thoroughly.

Follow these instructions for thorough cleaning:

- · Tip the barrel open and be certain that there is no primer in the primer adapter.
- · Remove the retaining collar and the primer adapter. The retaining collar of the T/C® STRIKE™ muzzleloader is removed from the barrel by turning it counter-clockwise (as viewed from the breech end of the barrel) using the tool that was supplied with the rifle.
- Inspect the O-ring on the Primer Adapter, if the O-ring has any damage or tears, replace it.







THOROUGH CLEANING CONTINUED

- · Once removed, the retaining collar and primer adapter should be scrubbed free of fouling and should then be lubricated with an anti-seize lubricant like T/C® Super Lube, before reinstallation. The threads at the breech end of the barrel must also be well cleaned with a stiff nylon brush and solvent and then dried and lubricated with anti-seize lube.
- · Next in the cleaning process; fill a pan with hot soapy water. Submerge the muzzle end of the barrel in the water and push a wet patch down the barrel (from the breech end) on the end of your ramrod that has a jag installed on it (a jag comes with T/C® muzzleloaders from the factory). Pump the ramrod and patch up and down in the barrel. This will draw water into the barrel and flush out the fouling. When the barrel is clean, wipe off any excess water and allow it to dry.
- · Thoroughly wipe any powder residue from the frame assembly. Dry the parts thoroughly and lubricate them lightly to prevent rust and corrosion.



- · Use a moisture-displacing oil to lubricate the firing pin within the frame as shown in FIGURE 51.
- After cleaning your T/C® STRIKE™, it is recommended that you lightly lubricate the metal surfaces of the rifle. Do not use heavy grease or oil, as during cold weather, lube may congeal and slow the cocking slide fall (or keep it from striking the firing pin altogether) when the trigger is pulled.
- · With the barrel completely dry, lightly lubricate the bore with a quality firearm lubricant or, in keeping with the all-natural method, T/C® Natural Lube 1000 Plus™ Bore Butter. Re-install the primer adapter and retaining collar, making sure that you have lubricated all of the threads (and the recessed area of the primer adapter) with an anti-seize lubricant like T/C® Super Lube. The retaining collar should be threaded into place by turning it clockwise (with the multi-tool) - until it is seated. Be certain that the threads mesh properly (not cross-threaded) and ensure that the retaining collar is snug.

WARNING: IMPROPER TYPE OR INSTALLATION OF **RETAINING COLLARS AND PRIMER ADAPTERS CAN** CAUSE INJURY AND/OR DEATH TO THE SHOOTER OR BYSTANDERS AND DAMAGE TO PROPERTY.





THOROUGH CLEANING CONTINUED

- After your T/C® STRIKE™ muzzleloader primer adapter and retaining collar have been reinstalled, check for proper functioning of the barrel (by opening and closing it on the receiver) and the cocking slide/trigger mechanism prior to loading and firing.
- If the T/C® STRIKE™ muzzleloader has become very dirty due to extensive firing, the shooter may want to disassemble the rifle further than just removing the primer adapter. If this happens, follow the instructions in the Disassembly Section that follows.

CAUTION: Always follow the instructions provided with your firearm cleaner and firearm lubricant.

CAUTION: Some cleaners can cause damage to your firearms. You should avoid prolonged solvent immersion and prolonged ultrasonic cleaning of your firearm. Choice of solvent should be restricted to those products specifically developed for firearms maintenance. Damage to a firearm's finish may occur if these cautions are ignored. Ammoniated solvents or other strong alkaline solvents, should not be used on any Thompson/Center Arms™ firearm.

DISASSEMBLY OF THE T/C® STRIKE™ FOR CLEANING



WARNING: ALWAYS KEEP THE MUZZLE POINTED IN A SAFE DIRECTION.

WARNING: ALWAYS MAKE SURE THAT THE MUZZLE-LOADER IS UNCHARGED AND UNPRIMED BEFORE DISASSEMBLING IT. TO ENSURE THAT THE RIFLE IS UNCHARGED AND UNPRIMED, TIP THE BARREL OPEN (DOWN). THIS WILL EXPOSE THE PRIMER ADAPTER. MAKE SURE THERE IS NO PRIMER SEATED IN THE PRIMER ADAPTER. NEXT, HOLDING THE MUZZLE UP TO THE LIGHT, LOOK THROUGH THE IGNITION FIRE CHANNEL FROM THE **BREECH END TO MAKE SURE YOU CAN SEE LIGHT** THROUGH IT. IF YOU CANNOT SEE THROUGH IT, EITHER THE RIFLE IS CHARGED OR THE IGNITION FIRE CHANNEL IS **OBSTRUCTED AND IT WILL BE NECESSARY FOR YOU TO** REMOVE THE PRIMER ADAPTER AND REMOVE THE CHARGE. IF YOU CAN SEE LIGHT, PROCEED AS FOLLOWS:

The T/C[®] STRIKE™ breaks down into two basic groups of parts as shown below:

· The Receiver/Stock Assembly - The fire control mechanism (cocking slide, sear, firing pin, etc.) is housed within the receiver.





T/C® STRIKE™ DISASSEMBLY CONTINUED

· The Barrel/Forend Assembly - This includes the barrel, retaining collar, primer adapter, ramrod, thimble, forend and sights or scope (if installed). It is held to the receiver by a swivel stud/takedown screw and the hinge pin which anchors the barrel to the receiver.

WARNING: NEVER DISASSEMBLE YOUR FIREARM BEYOND THE PROCEDURES OUTLINED IN THIS MANU-AL. IMPROPER DISASSEMBLY OR RE-ASSEMBLY OF YOUR FIREARM MAY BE DANGEROUS AND CAN LEAD TO SERIOUS INJURY OR DEATH.

TAKEDOWN OF THE T/C® STRIKE™ MUZZLELOADER

- · Make sure that the firearm is unprimed and uncharged.
- Remove the ramrod from the thimble under the barrel and set it aside.
- · Remove the swivel stud/takedown screw from the forend (FIGURE 52). Turn the screw out counter-clockwise (as viewed from the bottom of the rifle). Remove the forend from the barrel and set it aside.
- · Tip the barrel open by pushing the top lever fully to the right (FIGURE 53)
- · Remove the barrel from the frame (FIGURE 54).
- Remove the retaining collar by turning it counter-clockwise (as viewed from the breech end of the barrel). Use the multi-tool that was supplied with the T/C® STRIKE™ muzzleloader to provide a better grip (if needed) (FIGURE 59). Then, remove the primer adapter from the barrel. A 5/16" open-end wrench can be used to spin the adapter and loosen it (FIGURE 55).









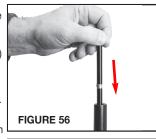






T/C® STRIKE™ DISASSEMBLY CONTINUED

- · It may be necessary to poke the primer adapter out from the muzzle end with the ramrod (with ramrod extension installed) (FIGURE 56).
- · Reverse steps to reassemble, making sure to check for proper functioning of the cocking slide & de-cocking button mechanism prior to loading and firing. The retaining collar of the T/C® STRIKE[™] muzzleloader should be tightened on the barrel until it is "snug". "Snug" is defined as being as tight as you can turn it into the barrel by using the multi tool and turning it clockwise, while holding the barrel in your hand. When you can no longer grip the barrel, and it turns in your hand, the retaining collar is "snug". Apply a light coating of anti-seize grease to recessed

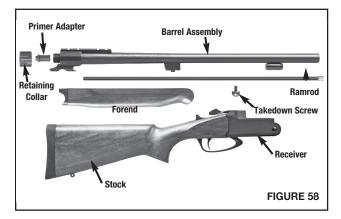




area of the primer adapter before inserting it into the breech (FIG-URE 57). Also, apply a light coating of anti-seize grease to the threads on the barrel before screwing the retaining collar into place.

FIGURE 57

This diagram shows the extent to which the T/C® STRIKE™ should be disassembled (FIGURE 58).



· If other service is required, contact the Thompson/Center Customer Service Department (866-730-1614).





MULTI-TOOL USAGE

Multi-Tool Applications:

· If you cannot remove the retaining collar by hand, the Multi-Tool will help provide a better grip (FIGURE 59). If still more leverage is needed, remove the ramrod and place it in the hole on the rear of the Multi-Tool tapered end first (FIGURE 60). Grasp the ramrod close to the Multi-Tool and turn counter-clockwise until the retainer collar breaks loose.

NOTE: Do not apply excessive force to the multi tool. If the retainer collar does not come off easily with the ramrod extension in place, contact customer

 The T/C® STRIKE™ multi-tool can also be used to assist in loading or cleaning the T/C® STRIKE™ rifle.

AT THE RANGE:

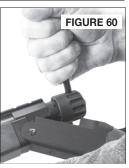
service.

- Remove the Ramrod from the T/C[®] STRIKE[™] and unscrew the brass jag by turning it out counter-clockwise.
- · Insert the ramrod into the inside of the Multi-Tool and thread it clockwise until it seats on the ramrod (FIGURE 61).
- · Attach the Cleaning Adapter (extension) to the opposite end of the ramrod by threading it on clockwise
- · Thread the jag on the end of the Cleaning Adapter by turning it clockwise.
- The ramrod can now be used as a range rod to load or clean the T/C® STRIKE[™] rifle.

IN THE FIELD:

 The T/C® STRIKE™ Multi-Tool also has a side hole that does not pass through the tool which is used as a palm saver to give leverage to load projectiles without having to be threaded in place (FIGURE 62).















MOUNTING A SCOPE

 We recommend that you have a competent gunsmith install your scope and mount.

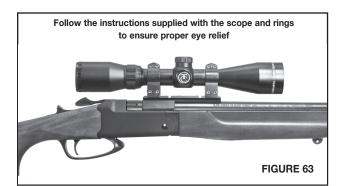
WARNING: ALWAYS ENSURE THAT THE FIREARM IS **UNCHARGED AND UNPRIMED BEFORE INSTALLING A** SCOPE OR ANY ACCESSORIES. FAILURE TO DO THIS CAN CAUSE PERSONAL INJURY OR DEATH TO YOU OR OTH-ERS.

WARNING: DO NOT DRILL ADDITIONAL HOLES IN THE BARREL AS THIS COULD WEAKEN ITS STRUCTURE AND CONTRIBUTE TO A RUPTURE CAUSING INJURY AND/OR DEATH TO THE SHOOTER OR BYSTANDERS AND DAMAGE TO PROPERTY.

WARNING: FIRING A SCOPED FIREARM WITH YOUR EYE TOO CLOSE TO THE SCOPE EYE PIECE, OR FAILING TO HOLD THE FIREARM SECURELY AGAINST RECOIL, MAY RESULT IN SERIOUS PERSONAL INJURY INCLUDING, BUT NOT LIMITED TO, BLINDNESS.

WARNING: A SCOPE WHICH IS NOT SECURELY MOUNT-ED MAY BECOME DETACHED UPON RECOIL OF THE FIREARM. IF IT BECOMES DETACHED IT MAY FLY BACK AND STRIKE THE SHOOTER OR A BYSTANDER AND CAUSE INJURY. OBSERVE THE CONDITION OF ALL THE SCOPE MOUNT SCREWS AFTER FIRING. IF THE MOUNTING SCREWS SHOW SIGNS OF LOOSENING DO NOT FIRE THE FIREARM AGAIN; TAKE IT TO A QUALIFIED GUNSMITH FOR ASSISTANCE.

· The barrel is factory drilled and tapped for a Thompson/Center Arms™ scope mount base (like the one that was included from the factory). Follow the instructions that come with your scope and the scope rings for proper installation. Address questions to the Thompson/Center Arms™ Service Department at 866-730-1614.









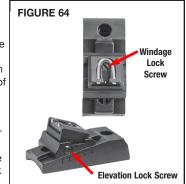
SIGHT ADJUSTMENT



WARNING: ALWAYS POINT THE MUZZLE IN A SAFE DIRECTION.

WARNING: ALWAYS ENSURE THAT THE FIREARM IS **UNCHARGED AND UNPRIMED BEFORE ATTEMPTING** ANY ADJUSTMENTS. FAILURE TO DO THIS CAN CAUSE PERSONAL INJURY OR DEATH TO YOU OR OTHERS.

- · Move the rear sight up or down to change the vertical point of bullet impact (move rear sight up the ramp to raise the shot's point of impact).
- · To do this, loosen the Elevation Lock Screw (FIG-URE 64) counter-clockwise (as viewed from the side) and slide sight up or down on ramp to change point of impact.
- · To adjust the windage it is necessary to slide the rear sight blade assembly left or right after loosening the Windage Adjustment Lock Screw (FIGURE 63). Move the rear sight blade in the



direction you want your shots to hit -- (Example; moving the sight blade to the right moves your shots to the right and to the left move the shots to the left).

· Retighten the Lock Screws after adjusting.

LIMITED LIFETIME WARRANT

This warranty is granted by Smith & Wesson Corporation doing business as Thompson/Center Arms. This warranty is effective from the date of purchase for the lifetime of the original retail purchaser of any factory finished firearm. In order to be eligible for service under this warranty, the original retail purchaser must return a completed authorized warranty card or register online at http://www.tcarms.com/warranty-details/registration within thirty (30) days of purchase of such firearm. With respect to such firearm, this warranty supersedes any and all other warranties.

Thompson/Center Arms brand firearms are warranted to be free from defects in material and workmanship. Any such defects of which Smith & Wesson receives written notice by the original retail purchaser will be remedied without charge within a reasonable time after such notification and delivery of the firearm as provided



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LIMITED LIFETIME WARRANTY CONTINUED

Warranty claims (in writing) and the firearm or part thereof concerned should be delivered, postage prepaid, to the factory at Smith & Wesson, 2100 Roosevelt Ave., Springfield, MA 01104, Attn: Service Department. In addition, a copy of the bill of sale in the original retail purchaser's name, or, where applicable, a copy of ATF Form 4473 indicating date of purchase must be included. Please include your physical address and phone number. You must comply with all applicable federal, state and local laws and regulations in the shipment of firearms to Smith & Wesson.

NOTE: See the Contact & Shipping section of this manual for further details regarding returns.

Warranty claims should state the model and, where applicable, the serial number of the firearm concerned and the description of the difficulty experienced. It is recommended that shipments be insured by the owner, since Smith & Wesson will accept no responsibility for loss or damage in transit. Transportation and insurance charges for return to the owner will be paid by Smith & Wesson if the claim is covered by this warranty.

If the work required is not covered by our "Limited Lifetime Warranty" you will receive a quotation which must be authorized by you. No actual work will be done without your approval. Return shipments can be shipped via UPS, FedEx or mail at your cost. Repaired product will be shipped back to you via FedEx requiring an adult signature upon receipt.

UNDER NO CIRCUMSTANCES SHALL SMITH & WESSON BE RESPONSIBLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES WITH RESPECT TO ECONOMIC LOSS, INJURY, DEATH OR PROP-ERTY DAMAGE, WHETHER AS A RESULT OF BREACH OF THIS WARRANTY, NEGLIGENCE OR OTHERWISE.

Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

Smith & Wesson will not be responsible for:

- · Defects or malfunctions resulting from careless handling, unauthorized adjustments or modifications made or attempted by anyone other than a qualified gunsmith following authorized procedures, or failure to follow the instructions in Safety & Instruction manual that was provided with the firearm from the factory.
- Use of defective or improper ammunition and/or propellant, corrosion, neglect, abuse, ordinary wear and tear, or unreasonable use.
- · Use of replacement parts, including but not limited to barrels and springs, other than factory or authorized parts.
- · Criminal misuse, negligence, or use under the influence of drugs or alcohol.



Services that were performed by the Thompson/Center Arms Custom Shop and/or that are performed by the Smith & Wesson Repair Department do not void this warranty. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

NOTE: All liability is excluded in the event that the instructions provided in the Safety and Instruction manual that was provided with the firearm from the factory are not observed.

CONTACT AND SHIPPING INFORMATION

NOTE: A Return Merchandise Authorization (**RMA**) is the first step in the process of returning a product in order to receive a repair, replacement or refund.

Please contact Thompson/Center's Customer Service Dept. (e-mail: tca_customerservice@tcarms.com or by phone at 800-331-0852 ext. 4125) to obtain authorization to return your firearm so we can process it quickly and efficiently. The RMA number that is supplied by Thompson/Center Arms must be displayed on the outside of the returned product's packaging; returns without an RMA number will be routed differently which will result in delayed processing.

The issuance of an Return Merchandise Authorization (**RMA**) allows Thompson/Center Arms an opportunity to try to diagnose and correct a customer's concerns with the product (such as ammunition problems) before it is returned. Accordingly, please contact us before returning your Thompson/Center firearm.

Shipping Address: Thompson/Center Arms 2100 Roosevelt Avenue Springfield, MA 01104

Should your Thompson/Center firearm require service, it should be returned to the Thompson/Center factory.

- Call or e-mail the Customer Service Dept. for authorization and shipping instructions.
- Ensure that the magazine and chamber are unloaded.
- Do not attempt to ship a firearm via US Postal Service; only federally licensed dealers may ship a firearm by US Postal Service.
- DO NOT SHIP ANY AMMUNITION.





CONTACT AND SHIPPING CONTINUED

- Enclose a letter which includes your full name and address (no P.O. Boxes, please), daytime telephone number, e-mail address, the serial number of the firearm, and details of the problem experienced (stating the brand and type of ammunition used when the problem occurred) or work desired.
- · Record the serial number before shipping, in case you wish to check on the repair status of your firearm.
- Please remove all custom parts and accessories, such as stocks, special sights and scopes, or slings from your firearm before returning.
- · Place the firearm in its original case or in a similarly secure container and pack it securely.
- The package must NOT bear any markings which indicate the identity of the contents.
- · It is most important that you comply with federal, state, and local laws and regulations. The following guidelines are meant to help, but you must seek assistance from the appropriate authorities if necessary.
- If your firearm must be replaced, it may be necessary to ship the replacement to a dealer rather than directly to you. You may be requested to furnish a signed FFL (Federal Firearms License) from your dealer in such an instance.
- · Warranty repair work will begin upon receipt and examination of the firearm. In the case of repairs or work not covered by the warranty, a quotation covering the cost of the work plus shipping charges will be sent to you. Repairs or modification will be scheduled upon receipt of payment.

WARNING: YOU MAY PURCHASE ACCESSORIES FOR YOUR THOMPSON/CENTER FIREARM. YOU MUST HAVE SOME OF THESE PARTS INSTALLED BY A GUNSMITH QUALIFIED TO PERFORM SERVICE ON THOMPSON/CENTER FIREARMS. NEVER ATTEMPT TO MODIFY YOUR FIREARM OR **INSTALL REPLACEMENT PARTS IN YOUR FIREARM. ALWAYS** USE A QUALIFIED THOMPSON/CENTER GUNSMITH EVEN IF THE REPAIR SEEMS SIMPLE.







LOAD COMPONENTS

WARNING: NEVER USE LOADING COMPONENTS NOT SPECIFICALLY REFERENCED IN THIS MANUAL. FAILURE TO FOLLOW THIS RULE MAY CAUSE EXCESSIVE PRES-SURE WHICH CAN DAMAGE OR EVEN RUPTURE YOUR FIREARM, CAUSING PERSONAL INJURY, DEATH OR PROPERTY DAMAGE.

- USE ONLY BLACK POWDER OR AN APPROVED BLACK POWDER SUBSTITUTE SUCH AS PYRODEX® TO LOAD YOUR MUZZLELOADING FIREARM. Never use even small amounts of smokeless powder, even if it is black in color. The use of any other propellant may cause injury or death to the shooter or bystanders and damage to property.
- YOU ARE RESPONSIBLE FOR USING THE CORRECT COMBINATION OF LOAD COMPONENTS IN YOUR T/C® STRIKE™ MUZZLELOADER as detailed in this manual.

NOTE: Different combinations of bullet weight and powder charge can have a major effect on felt recoil. Heavier bullets and heavier powder charges will result in more recoil.



WARNING: DEATH, SERIOUS INJURY AND DAMAGE TO PROPERTY CAN RESULT FROM THE USE OF INCOR-**RECT LOAD COMPONENTS.**





SUGGESTED LOADS FOR THE T/C® STRIKE™ MUZZLELOADER



WARNING: ALWAYS KEEP THE MUZZLE POINTED IN A SAFE DIRECTION.

- · The following charts show recommended charges using Black Powder or a Pyrodex® equivalent as the propellant for Thompson/Center Arms™ T/C® STRIKE™ muzzleloading rifles and pistols. Charges are listed by caliber, powder charge and type of projectile.
- Note that in each instance a series of charges are listed. More than one charge is shown in each category to clearly illustrate the appropriate powder charge range for that particular caliber, firearm model and projectile.



WARNING: MAXIMUM LOADS ARE NOT TO BE EXCEED-**ED NOR IS A SUBSTITUTION OF POWDER OR GRANU-**LATIONS TO BE ATTEMPTED! ONLY USE LOADS THAT

ARE LISTED FOR YOUR PARTICULAR CALIBER, MODEL AND **BULLET STYLE. FAILURE TO FOLLOW THESE INSTRUCTIONS** MAY RESULT IN INJURY AND/OR DEATH TO THE SHOOTER OR BYSTANDERS AND DAMAGE TO PROPERTY.

· The shooter is instructed to start with the lightest charge listed. As you become familiar with the firearm, increase your charges gradually until you reach your best performing load (most accurate). Thompson/Center Arms is not responsible for loading information printed in sources other than this booklet.

NOTE: All loading data contained in this book is the result of testing by Thompson/Center Arms. Testing was done under carefully controlled conditions with the components specified in the text.

· Since Thompson/Center Arms has no control over the components or equipment which may be used with this information, no responsibility is implied or assumed for the results obtained.



WARNING: THE LOADING DATA FOUND IN THIS MANUAL WAS COMPILED USING BLACK POWDER OR

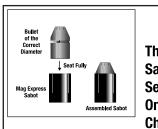
PYRODEX® AS A PROPELLANT. WITH ANY OTHER APPROVED BLACK POWDER SUBSTITUTE FOLLOW THE INSTRUCTIONS SUPPLIED BY THE MANUFACTURER AND HEED ALL WARNINGS AS THEY APPLY TO LOADING AND USAGE OF THAT PRODUCT.





Assembly & Loading T/C® Mag Express® & Shock Wave® **Sabots**

Thompson/Center Arms[™] sabots come in several variations; Insert the correct diameter bullet into the sabot and press firmly, making sure the bullet is fully seated within the sabot - and that the sabot is firmly seated on the powder charge when loading (FIGURE 65).



The Assembled Sabot Must Be **Seated Firmly** On The Powder Charge.



FIGURE 65

WARNING: WHEN LOADING THOMPSON/CENTER'S MAG EXPRESS® SABOTS, MAKE SURE THAT YOUR RIFLE IS UNPRIMED, AND THAT YOUR SABOT HAS BEEN PROPERLY ASSEMBLED. FAILURE TO ASSEMBLE AND LOAD YOUR SABOT CORRECTLY COULD RESULT IN THE BUL-LET DISENGAGING FROM THE SABOT. THIS COULD RESULT IN AN AIR SPACE BETWEEN THE COMPONENTS. UNDER SUCH A CONDITION, ONE OR MORE OF THE COMPONENTS MAY ACT AS A BARREL OBSTRUCTION AND FIRING COULD RESULT IN INJURY AND/OR DEATH TO THE SHOOTER OR BYSTANDERS AND DAMAGE TO PROPERTY.

WARNING: USE ONLY PROJECTILES OF THE CORRECT **DIAMETER THAT WERE DESIGNED FOR THE SABOTS** YOU ARE USING. USING BULLETS OF LESSER DIAME-TER MAY CAUSE THE BULLET TO SEPARATE FROM THE SABOT RESULTING IN A BARREL OBSTRUCTION. USING BUL-LETS OF LARGER DIAMETER COULD RESULT IN DIFFICULT LOADING, OR A CONDITION WHERE THE SABOT IS NOT SEAT-ED ALL THE WAY DOWN ON THE POWDER CHARGE, RESULT-ING IN A BARREL OBSTRUCTION. EITHER CASE CAN RESULT IN A DAMAGED FIREARM AND POSSIBLE INJURY AND/OR DEATH TO THE SHOOTER OR BYSTANDERS AND DAMAGE TO PROPERTY.

WARNING: THE LOAD DATA PROVIDED HERE IS FOR **USE IN RIFLES OF THOMPSON/CENTER MANUFACTURE** ONLY, FOR LOAD DATA FOR OTHER BRANDS REFER TO THEIR LOADING DATA.



SUGGESTED LOADS USING MAG EXPRESS® SABOTS



For Use in a .50 Caliber T/C® STRIKE™ Rifle Only Using Bullet Weights Listed Use #209 Primer for Ignition		.50 Caliber Rifle Using Pyrodex® Pellets & T/C® Mag Express® Sabot Loads	
For Use With Bullets Weighing (Grains)	Powder Charge 50 Cal/50 Grain PYRODEX® PELLETS	Muzzle Velocity (Feet Per Second)	Muzzle Energy (Foot Pounds)
	2 Pellets	1937 F.P.S.	1500 Ft. Lbs.
180 Gr. Bullet	3 Pellets	2303 F.P.S.	2120 Ft. Lbs.
040.0 D11-4	2 Pellets	1889 F.P.S.	1902 Ft. Lbs.
240 Gr. Bullet	3 Pellets	2249 F.P.S.	2696 Ft. Lbs.
250 Gr. Bullet	2 Pellets	1863 F.P.S.	1927 Ft. Lbs.
	3 Pellets	2197 F.P.S.	2680 Ft. Lbs.
300 Gr. Bullet	2 Pellets	1729 F.P.S.	1992 Ft. Lbs.
	3 Pellets	2036 F.P.S.	2762 Ft. Lbs.
325 Gr. Bullet	2 Pellets	1624 F.P.S.	1903 Ft. Lbs.
	3 Pellets	1938 F.P.S.	2711 Ft. Lbs.
400 Gr. Bullet	2 Pellets	1512 F.P.S.	2031 Ft. Lbs.
	3 Pellets	1806 F.P.S.	2897 Ft. Lbs.
Load Shown in Red is Maximum			







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T/C® Mag Express® Sabot Loads CONTINUED.

continued from previous page.				
For Use With .50 Caliber T/C® STRIKE™ Rifle Only Using Bullet & Sabot Listed Below Use #209 Primer for Ignition		.50 Caliber Rifle Using Pyrodex® Pellets & T/C® Mag Express® Sabot Loads		
For Use With Bullets Weighing (Grains)	Black Powder Charge (Grains)	Muzzle Velocity (Feet Per Second)	Muzzle Energy (Foot Pounds)	
325 Grain Bullet	100 grs. FFG	1451 F.P.S.	1520 Ft. Lbs.	
	120 grs. FFG	1555 F.P.S.	1745 Ft. Lbs.	
	150 grs. FFG	1710 F.P.S.	2110 Ft. Lbs.	
400 Grain Bullet	100 grs. FFG	1390 F.P.S.	1679 Ft. Lbs.	
	120 grs. FFG	1469 F.P.S.	1917 Ft. Lbs.	
	150 grs. FFG	1587 F.P.S.	2238 Ft. Lbs.	
Load Shown in Red is Maximum				

SHOCK WAVE® is a registered trademark of Vista Outdoor.



For Use With .50 Caliber T/C® STRIKE™ Rifle Only Using Bullet & Sabot Listed Below Use #209 Primer for Ignition		.50 Caliber Rifle Using 50 Gr. Equivalent Pyrodex® Pellets & Shock Wave® Bullets with T/C® Super Glide™ Sabots	
For Use With Bullets Weighing (Grains)	Powder Charge 50 CAL/50 GR PYRODEX® PELLETS	Muzzle Velocity (Feet Per Second)	Muzzle Energy (Foot Pounds)
250 Gr. Bullet Shock Wave [®] in the T/C Super Glide [™] Sabot	2 Pellets	1863 F.P.S.	1927 Ft. Lbs.
	3 Pellets	2197 F.P.S.	2680 Ft. Lbs.
300 Gr. Bullet Shock Wave® in the T/C Super Glide™ Sabot	2 Pellets	1729 F.P.S.	1992 Ft. Lbs.
	3 Pellets	2036 F.P.S.	2762 Ft. Lbs.
Load Shown in Red is Maximum			

For Use With .50 Caliber T/C® STRIKE™ Rifle Only Using Bullet & Sabot Listed Below Use #209 Primer for Ignition		.50 Caliber Rifle Using Black Powder & Shock Wave® Bullets with T/C® Super Glide™ Sabots	
For Use With Bullets Weighing (Grains)	Black Powder Charge (Grains)	Muzzle Velocity (Feet Per Second)	Muzzle Energy (Foot Pounds)
	80 grs. FFG	1472 F.P.S.	1203 Ft. Lbs.
	90 grs. FFG	1601 F.P.S.	1423 Ft. Lbs.
250 Gr. Bullet	100 grs. FFG	1642 F.P.S.	1497 Ft. Lbs.
Shock Wave [®] in the	110 grs. FFG	1696 F.P.S.	1597 Ft. Lbs.
T/C Super Glide™	120 grs. FFG	1724 F.P.S.	1650 Ft. Lbs.
Sabot	130 grs. FFG	1775 F.P.S.	1749 Ft. Lbs.
	140 grs. FFG	1828 F.P.S.	1855 Ft. Lbs.
	150 grs. FFG	1853 F.P.S.	1907 Ft. Lbs.
300 Gr. Bullet T/C Shock Wave® in the T/C Super Glide™ Sabot	80 grs. FFG	1452 F.P.S.	1405 Ft. Lbs.
	90 grs. FFG	1535 F.P.S.	1570 Ft. Lbs.
	100 grs. FFG	1601 F.P.S.	1708 Ft. Lbs.
	110 grs. FFG	1646 F.P.S.	1805 Ft. Lbs.
	120 grs. FFG	1667 F.P.S.	1852 Ft. Lbs.
	130 grs. FFG	1693 F.P.S.	1910 Ft. Lbs.
	140 grs. FFG	1714 F.P.S.	1957 Ft. Lbs.
	150 grs. FFG	1758 F.P.S.	2015 Ft. Lbs.
Load Shown in Red is Maximum			

LOADS For Maxi-Ball™ & Maxi-Hunter® Conical Lead Bullets

For Use Only With .50 Caliber T/C® STRIKE™ Rifle Only Bullets Lubricated with Natural Lube 1000 Plus™ Bore Butter. Use #209 Primer for Ignition		.50 Caliber Rifle Using Pyrodex® Pellets & T/C® Maxi-Ball™ or Maxi-Hunter®	
For Use With .50 cal Bullets Weighing (Grains)	Powder Charge 50 CAL/50 GR PYRODEX® PELLETS	Muzzle Velocity (Feet Per Second)	Muzzle Energy (Foot Pounds)
275 Gr. Maxi-Hunter® & 320 Gr. Maxi-Ball™	2 Pellets	1718 F.P.S.	2098 Ft. Lbs.
	3 Pellets	2026 F.P.S.	2917 Ft. Lbs.
350 Gr. Maxi-Hunter®& 370 Gr. Maxi-Ball™	2 Pellets	1656 F.P.S.	2253 Ft. Lbs.
	3 Pellets	1891 F.P.S.	2939 Ft. Lbs.
Load Shown in Red is Maximum			

For Use Only With .50 Caliber T/C® STRIKE™ Rifle Only Bullets Lubricated with Natural Lube 1000 Plus™ Bore Butter. Use #209 Primer for Ignition		.50 Caliber Rifle Using Black Powder & T/C® Maxi-Ball™ or Maxi-Hunter®	
For Use With .50 cal Bullets Weighing (Grains)	Black Powder Charge (Grains)	Muzzle Velocity (Feet Per Second)	Muzzle Energy (Foot Pounds)
	80 grs. FFG	1408 F.P.S.	1409 Ft. Lbs.
	90 grs. FFG	1462 F.P.S.	1519 Ft. Lbs.
275 Grain Maxi-Hunter®	100 grs. FFG	1511 F.P.S.	1623 Ft. Lbs.
and	110 grs. FFG	1588 F.P.S.	1792 Ft. Lbs.
320 Grain Maxi-Ball™	120 grs. FFG	1632 F.P.S.	1893 Ft. Lbs.
Lead Bullet	130 grs. FFG	1675 F.P.S.	1994 Ft. Lbs.
Sullet (140 grs. FFG	1697 F.P.S.	2020 Ft. Lbs.
	150 grs. FFG	1742 F.P.S.	2157 Ft. Lbs.
0	80 grs. FFG	1344 F.P.S.	1484 Ft. Lbs.
	90 grs. FFG	1426 F.P.S.	1671 Ft. Lbs.
350 Grain Maxi-Hunter® and 370 Grain Maxi-Ball™ Lead Bullet	100 grs. FFG	1478 F.P.S.	1795 Ft. Lbs.
	110 grs. FFG	1535 F.P.S.	1936 Ft. Lbs.
	120 grs. FFG	1556 F.P.S.	1990 Ft. Lbs.
	130 grs. FFG	1592 F.P.S.	2083 Ft. Lbs.
	140 grs. FFG	1623 F.P.S.	2165 Ft. Lbs.
	150 grs. FFG	1661 F.P.S.	2267 Ft. Lbs.
Load Shown in Red is Maximum			



BATTERY WARNINGS



WARNING: IF A BATTERY OPERATED ACCESSORY OR ATTACHMENT (I.E. LASER, OPTICAL SIGHT OR FLASH-LIGHT, ETC.) IS SUPPLIED OR USED WITH THIS

FIREARM, THE FOLLOWING WARNINGS AND INSTRUCTIONS MUST BE ADHERED TO.



WARNING: KEEP BATTERIES AWAY FROM CHILDREN. THERE IS A CHEMICAL BURN HAZARD ASSOCIATED WITH BATTERIES.



WARNING: IF A NEW OR USED LITHIUM BUTTON/COIN CELL BATTERY IS SWALLOWED OR ENTERS THE BODY, IT CAN CAUSE SEVERE INTERNAL BURNS AND CAN LEAD TO DEATH IN AS LITTLE AS 2 HOURS. ALWAYS COM-PLETELY SECURE THE BATTERY COMPARTMENT. IF THE BAT-TERY COMPARTMENT DOES NOT CLOSE SECURELY, STOP USING THE PRODUCT, REMOVE THE BATTERIES, AND KEEP IT AWAY FROM CHILDREN. IF YOU THINK BATTERIES MIGHT HAVE BEEN SWALLOWED OR PLACED INSIDE ANY PART OF THE BODY, SEEK IMMEDIATE MEDICAL ATTENTION.

- When used correctly, batteries provide a safe and dependable source of portable power. However, misuse or abuse may result in leakage, fire, or explosion.
- · Batteries can explode or leak and cause burns if installed backwards, disassembled, charged, or exposed to water, fire or high temperature.
- · Always take care to install your batteries correctly observing the "+" and "-" marks on the battery and the device.
- · Always replace the whole set of batteries at one time, taking care not to mix old and new batteries, or batteries of different types.
- Store unused batteries in their original packaging and away from metal objects that may short-circuit them.
- · Remove discharged batteries from equipment promptly to avoid possible damage from leakage.
- · Never dispose of batteries in fire. (Failure to observe this precaution may result in an explosion.)
- · The batteries are supplied in a charged state, are not designed for recharging. Recharging may cause leakage, fire, or explosion.
- · The batteries should be disposed of properly, including keeping them away from children.
- · Dispose of used batteries immediately.
- · Even unused batteries may cause injury.



• This product may be covered by one or more patents. Visit www.tcarms.com for virtual patent information.

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